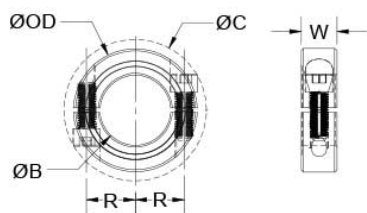




MSPB-65-SS

Ruland MSPB-65-SS, 65mm Bore, 93mm OD, 19mm Width
Two-Piece Clamp Style, 303 Stainless Steel



Description

Ruland MSPB-65-SS is a two-piece shaft collar with a 65mm bore, 93mm OD, and 19mm width. It has a balanced design with opposing screws for use in high RPM applications such as those found in motors and gearboxes. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. MSPB-65-SS is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity of Ruland shaft collars, TIR of ± 0.05 mm. Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. MSPB-65-SS is stamped with the Ruland name and bore size for ease of identification. Halves are mated throughout the manufacturing process for proper fit and alignment. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. MSPB-65-SS is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 303 stainless steel with hardware of like material for consistent corrosion resistance. Stainless steel hardware undergoes a proprietary surface treatment process to prevent galling. MSPB-65-SS is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	65 mm	Bore Tolerance	+0.050 mm / +0.012 mm
Outer Diameter (OD)	93 mm	Clearance Diameter (C) MAX	99.8 mm
Width (W)	19 mm	Width Tolerance	+0.076 mm / -0.254 mm
Recommended Gap	3.18 mm	Recommended Shaft Tolerance	+0.000 mm / -0.013 mm
Forged Clamp Screw	M8 x 25	Screw Material	18-8 300 Series Stainless Steel
Hex Wrench Size	6.0 mm	Screw Finish	Bright
Seating Torque	23 Nm	Screw Location (R)	39.50 mm
Number of Screws	2 ea	Material Specification	Type 303 Austenitic, Non-Magnetic Bar
Finish Specification	Bright, No Plating	Manufacturer	Ruland Manufacturing
Country of Origin	USA	Temperature	-40°F to 350°F (-40°C to 176°C)
Weight (lbs)	1.059700	UPC	634529214435
Tariff Code	8483.60.8000	UNSPC	31162811
Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Prop 65	 WARNING This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov .		

Installation Instructions

1. Use the MSPB-65-SS balanced shaft collar as it is received.
2. Wipe the bore clean.
3. Apply a thin coat of light oil to the shaft.
4. Place the collar onto the desired shaft location and tighten it using a 6.0 mm hex wrench until a slight resistance is felt.
5. Be sure to maintain the gap of 3.18 mm between the two halves of the collar during installation.
6. Wring collar into its final position and tighten the screw to the full recommended seating torque of 23 Nm using a 6.0 mm torque wrench.