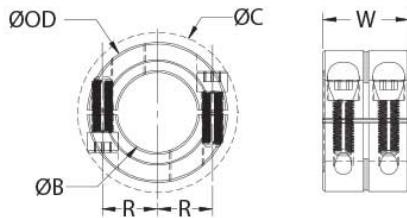




WSP-24-F

Ruland WSP-24-F, 1 1/2" Double Wide Shaft Collar, Black Oxide Steel, Two-Piece Clamp Style, 2 3/8" OD, 1 3/16" Width



Description

Ruland WSP-24-F is a two-piece double wide shaft collar with a 1.500" bore, 2 3/8" OD, and 1 3/16" width. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. It is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of $\pm .002"$). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. WSP-24-F is stamped with the Ruland name and bore size for ease of identification. This double wide shaft collar has 25% higher axial holding power than a round bore of equivalent size. It can also be used as a short rigid coupling for applications where a traditional rigid coupling is too long. Forged screws test beyond DIN 912 12.9 standards to ensure maximum holding power. Halves are mated throughout the manufacturing process for proper fit and alignment. WSP-24-F is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 1215 lead-free steel with a proprietary black oxide finish that produces a fine glossy finish while increasing holding power and resisting corrosion. WSP-24-F is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

| | | | |
|-----------------------------|--|--------------------|---|
| Bore (B1) | 1.5000 in | Small Bore (B2) | 1.5000 in |
| Outer Diameter (OD) | 2 3/8 in | Bore Tolerance | $+0.0020$ in / $+0.0005$ in |
| Width (W) | 1 3/16 in | Width Tolerance | $+0.003$ in / -0.010 in |
| Clearance Diameter (C) MAX | 2.578 in | Recommended Gap | 0.063 in |
| Recommended Shaft Tolerance | $+0.0000$ in / -0.0005 in | Forged Clamp Screw | 1/4-28 |
| Screw Material | Alloy Steel | Hex Wrench Size | 3/16 in |
| Screw Finish | Black Oxide | Seating Torque | 170 lb-in |
| Screw Location (R) | 0.984 in | Number of Screws | 4 ea |
| Material Specification | 1215 Carbon Steel Bar | Temperature | -40°F to 350°F (-40°C to 176°C) |
| Finish Specification | Hot Process Black Oxide, Impregnated with Naphthenic Oil, Centrifugally Dried | Manufacturer | Ruland Manufacturing |
| Country of Origin | USA | Moment of Inertia | 0.7958 lb-in ² |
| Weight (lbs) | 0.807900 | UPC | 634529136782 |
| Tariff Code | 8483.60.8000 | UNSPC | 31162811 |
| Note 1 | Performance ratings are for guidance only. The user must determine suitability for a particular application. | | |
| Prop 65 |  WARNING This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov . | | |

Installation Instructions

1. Use the WSP-24-F double wide shaft collar as it is received.
2. Wipe the bore clean.
3. Apply a thin coat of light oil to the shaft.
4. Place the collar onto the desired shaft location and tighten it using a 3/16 in hex wrench until a slight resistance is felt.
5. Be sure to maintain the gap of 0.063 in between the two halves of the collar during installation.
6. Wring collar into its final position and tighten the screw to the full recommended seating torque of 170 lb-in using a 3/16 in torque wrench.

