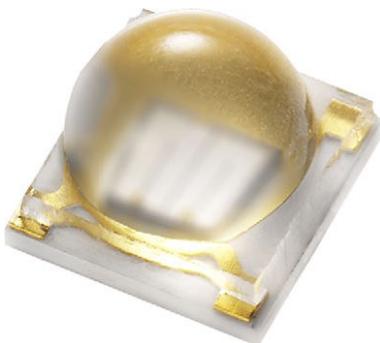


## UV SMD LED with Silicone Lens



### FEATURES

- Ceramic SMT package with silicone lens
- Dimension (L x W x H) in mm: 3.45 x 3.45 x 2.1
- Forward current: up to 700 mA
- Radiant power (typ.): 690 mW at 500 mA, 945 mW at 700 mA
- Materials:
  - Die: InGaN
  - Resin: silicone (water clear)
  - Leads / terminations finish: gold plated (Au)
- Grouping parameters:
  - Forward voltage
  - Radiant power
  - Peak wavelength
- Reflow soldering method
- MSL 3 according to J-STD-020
- Packaging: MOQ = 1000 pieces; 12 mm tape with 500 pieces per reel, Ø 180 mm (7")
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT  
HALOGEN  
**FREE**  
**GREEN**  
(S-2008)

### DESCRIPTION

VLMU3510-365-130 is a ceramic based high power UV LED with silicone lens for long life time. The package size is 3.45 mm x 3.45 mm and the radiant power up to 835 mW at 500 mA in a wavelength range of 362.5 nm to 370 nm.

### PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD ceramic high power
- Product series: high power UV LED
- Angle of half intensity:  $\pm 65^\circ$
- Lead-finishing: Au

### SAFETY ADVICES

Depending on the mode of operation, these devices emit highly concentrated non visible ultraviolet light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 62471 "Photobiological Safety of Lamps and Lamp Systems".

### APPLICATIONS

- Industrial curing
- Photocatalytic purification
- Poster printing curing
- Counterfeit money detector
- Blood detector
- Nail curing
- Teeth curing

### PARTS TABLE

PART	COLOR	RADIANT POWER (mW)			at $I_F$ (mA)	WAVELENGTH (nm)			at $I_F$ (mA)	FORWARD VOLTAGE (V)			at $I_F$ (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMU3510-365-130	Ultraviolet	560	690	835	500	362.5	367	370	500	3.2	4.0	4.4	500	InGaN

### ABSOLUTE MAXIMUM RATINGS ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified)

**VLMU3510-365-130**

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
DC forward current		$I_F$	700	mA
Power dissipation		$P_V$	3	W
Electrostatic discharge	HBM: MIL-STD-883 C 3B	ESD	2000	V
Junction temperature		$T_j$	+90	°C
Operating temperature range		$T_{amb}$	-40 to +85	°C
Storage temperature range		$T_{stg}$	-55 to +90	°C
Solder temperature		$T_{sol}$	260	°C

<b>OPTICAL AND ELECTRICAL CHARACTERISTICS</b> ( $T_{amb} = 25^\circ\text{C}$ , unless otherwise specified)						
<b>VLMU3510-365-130, ULTRAVIOLET</b>						
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Forward voltage	$I_F = 500 \text{ mA}$	$V_F$	3.2	4.0	4.4	V
Radiant power	$I_F = 350 \text{ mA}$	$\phi_e$	-	490	-	mW
	$I_F = 500 \text{ mA}$		560	690	835	
	$I_F = 700 \text{ mA}$		-	945	-	
Radiant intensity	$I_F = 350 \text{ mA}$	$I_e$	-	160	-	mW/sr
	$I_F = 500 \text{ mA}$		-	230	-	
	$I_F = 700 \text{ mA}$		-	315	-	
Peak wavelength	$I_F = 500 \text{ mA}$	$\lambda_p$	362.5	367	370	nm
Angle of half intensity	$I_F = 500 \text{ mA}$	$\varphi$	-	$\pm 65$	-	deg
Thermal resistance junction to case		$R_{thJC}$	-	5.1	-	K/W

**Note**

- Tolerances:  $\pm 11\%$  for  $\phi_e$ ,  $\pm 0.1 \text{ V}$  for  $V_F$ ,  $\pm 3 \text{ nm}$  for  $\lambda_p$ .

<b>RADIANT POWER CLASSIFICATION</b> ( $I_F = 500 \text{ mA}$ )			
GROUP	MIN.	MAX.	UNIT
GH	560	610	mW
HI	610	665	
IJ	665	720	
JK	720	775	
KL	775	835	

<b>PEAK WAVELENGTH CLASSIFICATION</b> ( $I_F = 500 \text{ mA}$ )			
GROUP	MIN.	MAX.	UNIT
P3M2	362.5	365	nm
P3N1	365	367.5	
P3N2	367.5	370	

<b>FORWARD VOLTAGE CLASSIFICATION</b> ( $I_F = 500 \text{ mA}$ )			
GROUP	MIN.	MAX.	UNIT
V1	3.2	3.6	V
V2	3.6	4.0	
V3	4.0	4.4	

**Note**

- In order to ensure availability, single groups for radiant intensity, wavelength, and forward voltage will not be orderable. Only one group for radiant intensity, wavelength, and forward voltage will be shipped in any one reel.

**MARKING EXAMPLE FOR SELECTION CODE ON LABEL**

Selection code: IJ-P3N1-V2

- IJ range: 665 mW to 720 mW
- P3N1 range: 365 nm to 367.5 nm
- V2 range: 3.6 V to 4.0 V

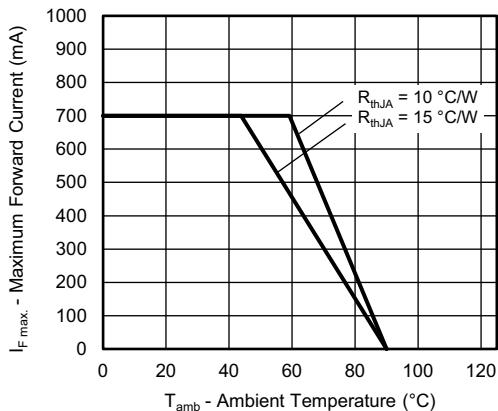
**TYPICAL CHARACTERISTICS** ( $T_{amb} = 25$  °C, unless otherwise specified)


Fig. 1 - Maximum Forward Current vs. Ambient Temperature

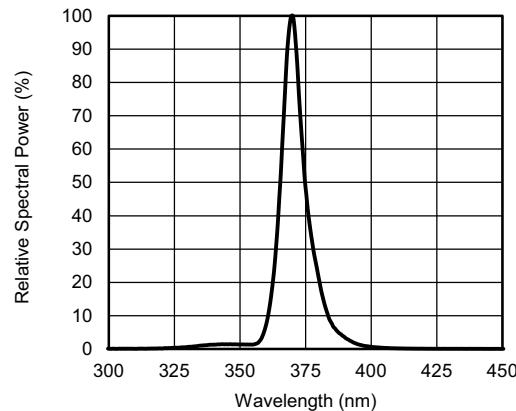


Fig. 4 - Relative Spectral Power vs. Wavelength

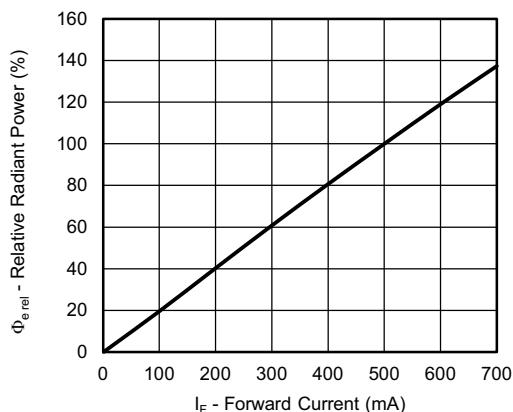


Fig. 2 - Relative Radiant Power vs. Forward Current

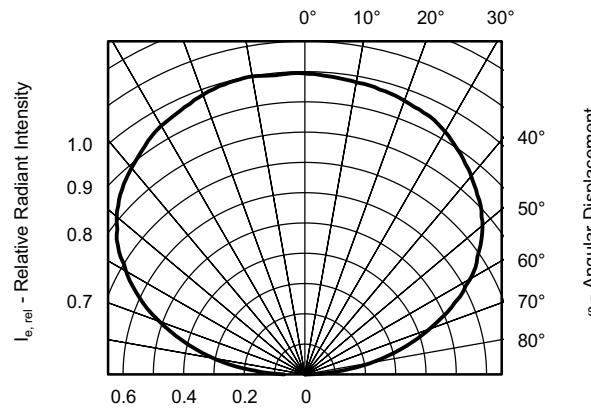


Fig. 5 - Relative Radiant Intensity vs. Angular Displacement

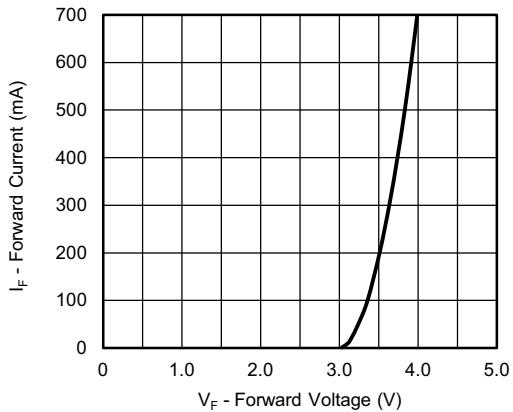


Fig. 3 - Forward Current vs. Forward Voltage

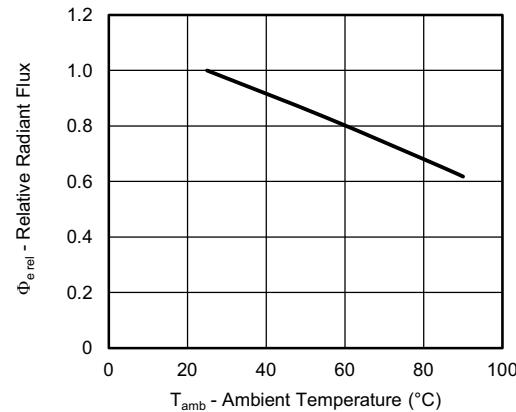
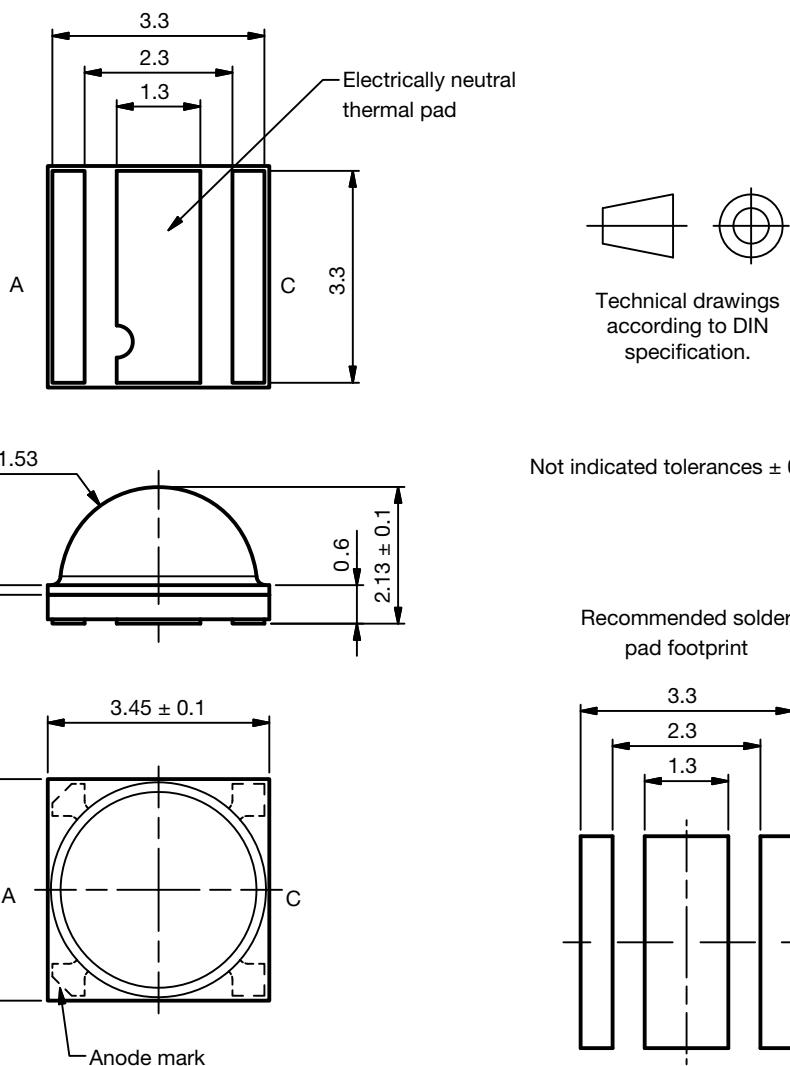


Fig. 6 - Relative Radiant Flux vs. Ambient Temperature

**PACKAGE DIMENSIONS** in millimeters


Drawing-No.: 6.541-5112.01-4  
Issue: prel; 27.01.16

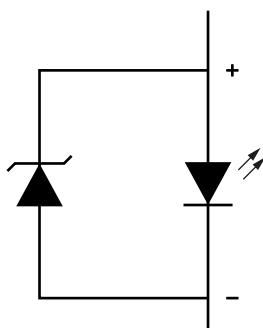
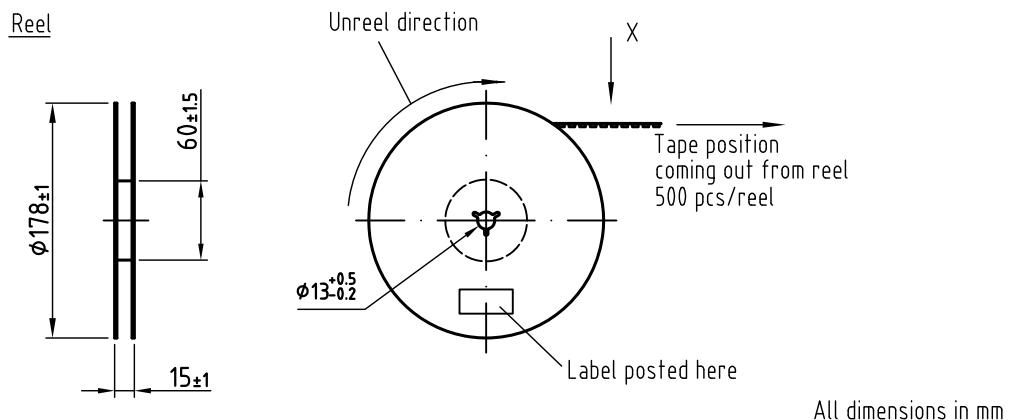
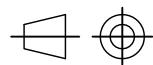
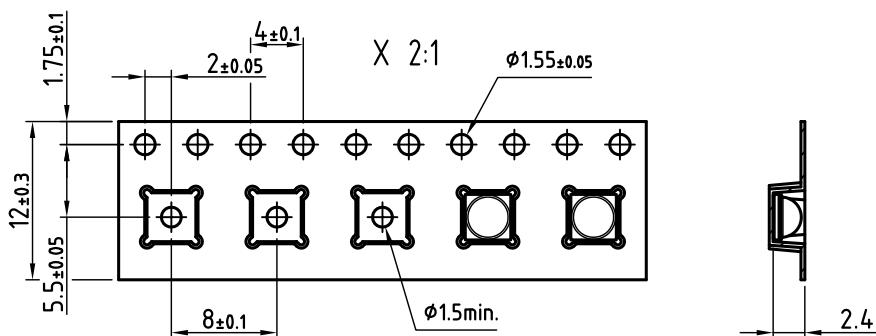
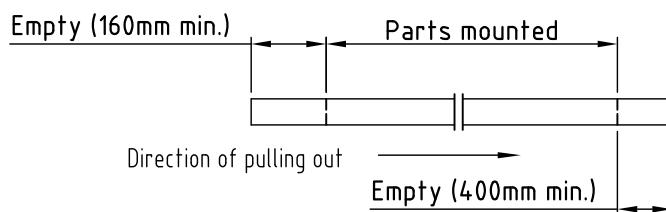
**WIRING**


Fig. 7 - Wiring Diagram

**TAPE AND REEL DIMENSIONS** in millimeters


All dimensions in mm


technical drawings  
according to DIN  
specifications

Leader and trailer tape:

Drawing refers to following types: VLMU3510...  
Reel dimensions and tape

Drawing-No.: 9.800-5139.01-4  
Issue: prel; 02.03.16

MOQ: 1000 pieces (2 reels each with 500 pieces)

## SOLDERING PROFILE

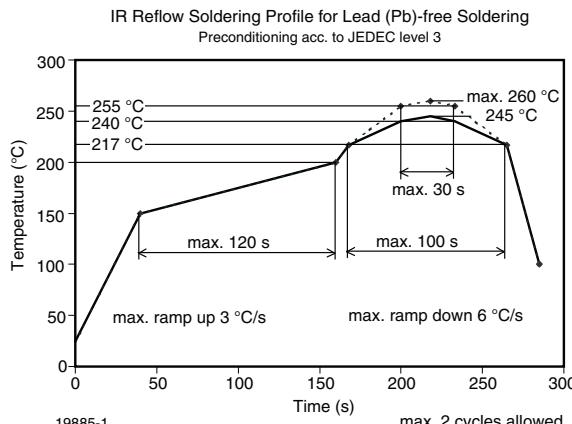


Fig. 8 - Vishay Lead (Pb)-free Reflow Soldering Profile  
(acc. to J-STD-020C)

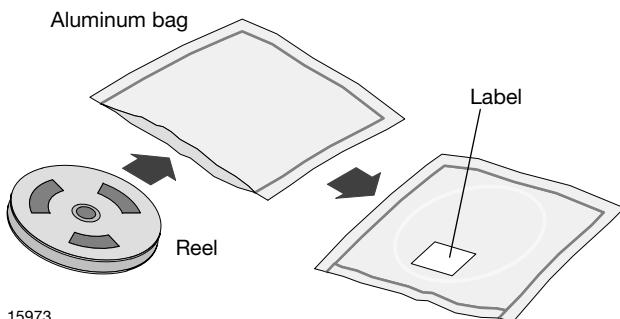
## BAR CODE PRODUCT LABEL (example only)



- 2D barcode
- Vishay part number
- Quantity
- SEL = selection code (binning)
- Code of manufacturing plant
- Batch = date code: year/week/plant code
- Region code
- SL = sales location
- Terminations finishing
- Lead (Pb)-free symbol
- Halogen-free symbol
- RoHS symbol

## DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



15973

## FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

## RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 168 h under these conditions moisture content will be too high for reflow soldering.

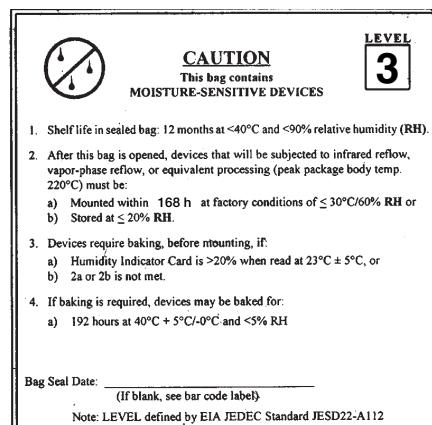
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

24 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC® standard JESD22-A112 level 3 label is included on all dry bags.



17028-2

Example of JESD22-A112 level 3 label

## ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

## VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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