

APPLICABLE STANDARD		SPECIFICATIONS			
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾	
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %	
	CURRENT	0.5 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾	
CONSTRUCTION					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
MARKING	CONFIRMED VISUALLY.				<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).			45 mΩ MAX.	<input checked="" type="checkbox"/> <input type="checkbox"/>
CONTACT RESISTANCE	20 mV MAX, 1 mA(DC OR 1000Hz)			55 mΩ MAX.	<input checked="" type="checkbox"/> <input type="checkbox"/>
MILLIVOLT LEVEL METHOD					
INSULATION RESISTANCE	250 V DC			100 MΩ MIN.	<input checked="" type="checkbox"/> <input type="checkbox"/>
VOLTAGE PROOF	300 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.	<input checked="" type="checkbox"/> <input type="checkbox"/>
MECHANICAL CHARACTERISTICS					
MECHANICAL OPERATION	300 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	<input checked="" type="checkbox"/> <input type="checkbox"/>
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, 2 h IN 3 DIRECTIONS.			① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	<input checked="" type="checkbox"/> <input type="checkbox"/>
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms FOR 3 TIMES IN 3 DIRECTIONS.				<input checked="" type="checkbox"/> <input type="checkbox"/>
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.			① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	<input checked="" type="checkbox"/> <input type="checkbox"/>
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min. 5 CYCLES.				<input checked="" type="checkbox"/> <input type="checkbox"/>
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	<input checked="" type="checkbox"/> <input type="checkbox"/>
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)				<input checked="" type="checkbox"/> <input type="checkbox"/>
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s.			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	
	2) SOLDERING IRONS : 360°C FOR 5 s.				<input checked="" type="checkbox"/> <input type="checkbox"/>
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 240±3°C,FOR IMMERSION DURATION, 2 sec.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	
COUNT		DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
					
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				APPROVED	HS. OKAWA 08.06.26
				CHECKED	HT. YAMAGUCHI 08.06.25
				DESIGNED	SY. KAMIGA 08.06.23
				DRAWN	HK. SUNADORI 08.06.20
Unless otherwise specified, refer to MIL-STD-1344.			DRAWING NO.		ELC4-082919-21
Note QT:Qualification Test AT:Assurance Test X:Applicable Test					
	SPECIFICATION SHEET		PART NO.	FX4C-32P-1.27DSAL (71)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL574-0052-1-71	 1/1