# 717 SERIES

# Press-Fit Card Edge Connectors 0.156" (3.96mm) Pitch

### Features:

- 0.156" (3.96mm) contact spacing x 0.200" (5.08mm) row spacing
- Accepts 0.062" (1.57mm) nominal thickness P.C. board
- Low profile insulator body, 0.550"(13.97mm)
- Contact termination options include P.C. tail, and 0.025" (0.64mm) square wire wrap
- Press-fit compliant section for gas tight reliable connection in plated through holes eliminates soldering operations
- Single or dual row configurations
- Accepts between contact and in-contact polarizing keys (special features if requested)
- Tools available for insulator and contact removal. Simple "flat rock" tooling is used for connector installation
- **RoHS Compliant & UL Certified**



# **Specifications:**

Insulator Material	UL 94V-0 Thermoplastic Polyester, Black		
Contact Material	Copper Alloy		
Contact Plating	30μ" Gold Plating on mating area and Tin Plating on tails with Nickel underplating all over		
Current Rating	3 amps		
Contact Resistance	10 milliohms maximum		
Dielectric Withstanding Voltage	1200 V AC rms at sea level between adjacent contacts		
Insulation Resistance	5000 megaohms minimum		
Operating Temperature	-40°C to +105°C		
Insertion Force	16 oz (4.45 N) maximum per contact pair when tested with .070" (1.78mm) thick gauge		
Withdrawal Force	1 oz (0.28 N) minimum per contact pair when tested with .054" (1.37mm) thick gauge		
Contact insertion into Hole	20 lbs (89 N) maximum		
Contact Retention in Hole	10 lbs (44 N) minimum		
Re-Insertability in same Hole	3 Times minimum		



Series: Insulator Color:

717 Thermoplastic Polyester, Green

Total Number of Contacts: Contact Rows: 005, 006, . . . . 043 Single Row 010, 012, . . . . 086 **Dual Row** 

Contact Code:	Description:	Contact Point:	Tail Length "G":
520	P.C. Tail	Regular Point	.190 (4.83)
522	P.C. Tail	Regular Point	.375 (9.53)
525	P.C. Tail	High Point	.190 (4.83)
540	Wire Wrap	Regular Point	.560 (14.22)
541	Wire Wrap	Regular Point	.750 (19.05)
545	Wire Wrap	High Point	.560 (14.22)
560	Make Before Break (ME	BB) Contacts	.190 (4.83)

Contact Rows: Description: Single Row Dual Row

**BETWEEN CONTACT** POLARIZING KEY P/N 306-240-318





#### Ordering Code Notes:

- 1) All connector sizes up to 43 contacts single row / 86
- contacts dual row are available upon request.

  2) Make-Before-Break switching contacts, assembled in specific contact positions, are available upon request.

**PROPOSED IN-CONTACT** POLARIZING KEY P/N 725-240-328





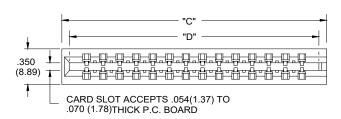






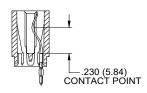
# Press-Fit Card Edge Connectors 0.156" (3.96mm) Pitch

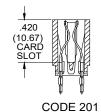






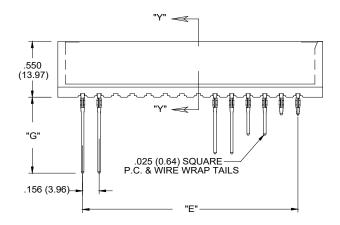
Single Row Versions May Require Backup Springs Depending upon the Application.





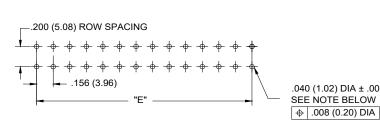
**CODE 101** 

Single Row Versions May Require Backup Springs Depending upon the Application.





MAKE BEFORE BREAK (M.B.B) POINT CONTACTS



.535 (13.59) .440 (11.18) .050 (1.27) CUT OUT FOR .080 (2.03) CUT OUT BETWEEN CONTACT FOR IN-CONTACT POLARIZING KEY POLARIZING KEY +.000 - ("D" MINUS .012 (0.30) -.015 (0.38) .040 (1.02) DIA ± .003 (0.08)

TO OBTAIN OPTIMUM COMPLIANT SECTION PERFORMANCE, DRILL HOLES .0453 ± .001 (1.15 ± 0.03) DIAMETER COPPER PLATE, .001 (25.4 MICRONS) MINIMUM THICKNESS, FOLLOWED BY TIN PLATE TO PROVIDE FINISHED HOLES .040 ± .003 (1.02 ± 0.08) DIAMETER



