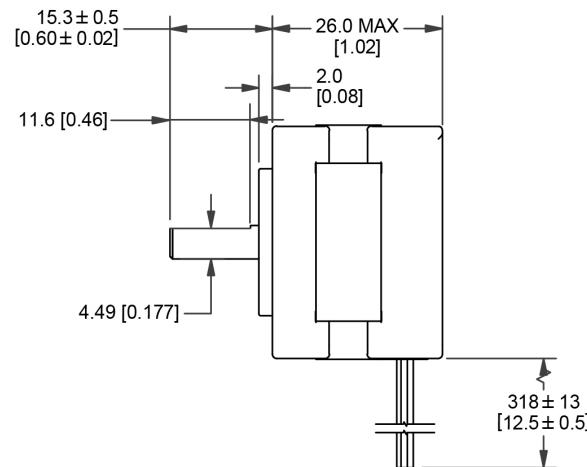
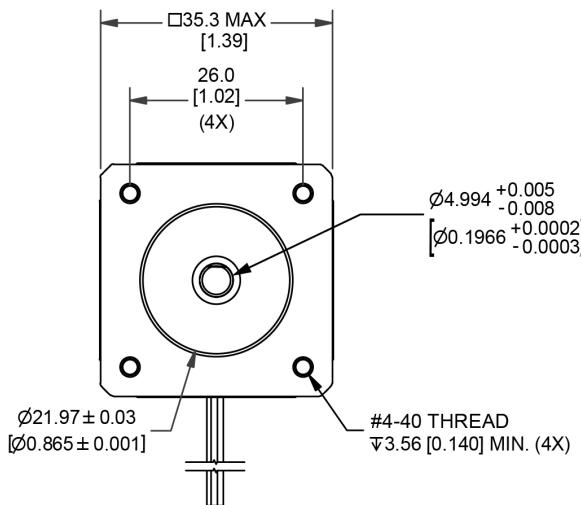


## MOTOR SPECIFICATIONS



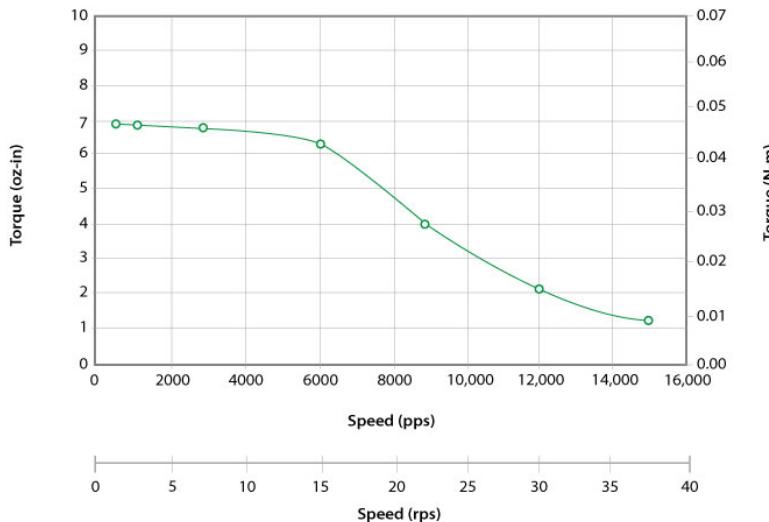
## DIMENSIONS

Part Number	<b>WO-3518X-08</b>
Step Angle	1.8°
Frame Size	NEMA 14
Body Length (Dim. A)	1.02 in (26 mm)
Current	0.35 Amps/Phase
Holding Torque	7.5 oz-in (0.05 Nm)
Resistance	8.5 Ohms/Phase
Rotor Inertia	0.06 oz-in <sup>2</sup>
Number of Leads	4
Connection	Bipolar
Weight	0.25 lbs (0.11 kg)



## PERFORMANCE CURVE

3518X-08 24VDC, 0.35 Amps/Phase, Bipolar, 1/2 Stepping



## OPERATING SPECIFICATIONS

Radial Play	0.001" max @ 1 lbs load
End Play	0.003" max @ 2 lbs load
Shaft Run Out	0.002" TIR
Concentricity of Mounting Pilot to Shaft	0.003" TIR
Perpendicularity of Shaft to Mounting Face	0.003" TIR
Max Axial Load	6 lbs
Maximum Case Temperature	80 C
Ambient Temperature	-20° to 50° C
Storage Temperature	-20° to 100° C
Humidity Range	85% or less, non-condensing
Magnet Wire Insulation	Class B 130° C
Insulation Resistance	100MΩ at 500 VDC
Dielectric Strength	500 VAC for 1 minute

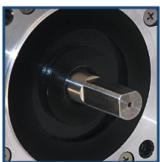
## WIRING TABLE

COLOR	FUNCTION
Red	A+ Phase
Blue	A- Phase
Green	B + Phase
Black	B- Phase

## OPERATION & USAGE TIPS



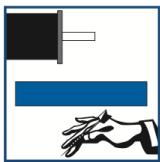
**Do not** disassemble motors; a significant reduction in motor performance will occur.



**Do not** machine shafts; this will have a negative effect on shaft run out and perpendicularity.



**Do not** disconnect motor from drive while in operation.



**Do not** use holding torque/detent torque of motor as a fail safe brake.



**Do not** hold motor by lead wires.



**Do not** exceed the rated current; this will burn the motor.

FAILURE TO COMPLY WITH THESE RECOMMENDATIONS WILL VOID ALL WARRANTY TERMS

## RECOMMENDED



Microstepping Driver  
**R208**



Single Axis Controller  
+ Driver  
**R256-RO**

# Motion Control, Solved.

## MOTOR ENGINEERING & MANUFACTURING



Optimized  
For Your  
Application



Quick  
Prototype  
Turnaround



Small Batch  
to OEM Volume  
Production



US Based  
Support &  
Manufacturing