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SMT Hardware

Test Points

- ▶ Ideal for use with standard probes, clips and hooks.
- **▶** Can be placed using industry standard equipment.
- **▶** Suitable for automatic or manual test.
- **▶** High speed placement.
- ▶ Industry standard tape and reel packaging.
- **▶** Strong and durable.



⇒ Materials

Material: Copper Alloy Finish: Tin

: Packaging

Format: Tape & Reel

Reel quantity

 \$1751-46R:
 2,500 on a Ø330mm reel

 \$2751-46R:
 2,500 on a Ø178mm reel

 \$2761-46R:
 3,000 on a Ø178mm reel

3.25

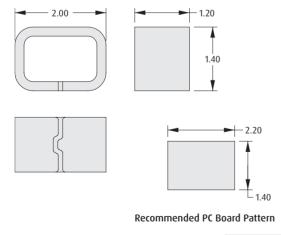
Recommended PC Board Pattern

0.80

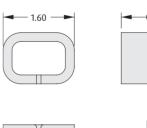
1.15

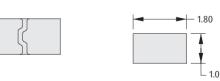
ORDER CODE \$1751-46R

1.40mm HIGH



1.15mm HIGH





Recommended PC Board Pattern

ORDER CODE \$2761-46R

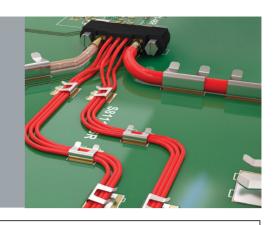
ORDER CODE \$2751-46R

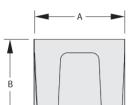


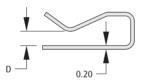
SMT Hardware

Cable Management & Grounding Clips

- Suitable for use with insulated cables with outer diameters Ø0.9 to Ø3mm and grounding braided coax cables.
- Cable clip can be soldered at same time as rest of board, reducing additional operation time required for mounting plastic clip types.
- Low profile & small footprint saves PCB space.







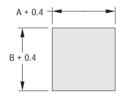
: Materials

Material: Copper Alloy Finish: Tin

: Packaging

Format: Tape & Reel

Reel quantity: Ø330mm reel, see table



Recommended PC Board Pattern

HOW TO ORDER

PART NO.	A	В	C	D	COAX GROUNDING	CABLE RETENTION	REEL QUANTITY
S8091-46R	5.00	4.00	1.35	0.70	Ø1.12mm	2 x Ø0.9mm	3,000
S8101-46R	5.00	4.00	1.50	0.80	RG178, RG179, RG316 2 x Ø1.0mm		3,000
S8111-46R	5.00	5.00	2.05	0.80	RG174, RG179, RG316	3 x Ø1.0mm, 2 x Ø1.5mm	1,500
S8121-46R	7.00	5.50	2.55	1.30	n/a	2 x Ø1.5mm, 1 x Ø2.0mm	1,300
S8131-46R	10.00	8.00	3.55	1.80	RG58	3 x Ø2.0mm, 1 x Ø3.0mm	800



SMT Coin Cell Holder

Battery Retainer for Ø12mm Coin Cell

- **▶** Tape & reel packaged for auto-placement to PCB.
- ▶ Highly effective retention of coin cell batteries.
- **▶** Eliminates the need for soldered-in coin cells.
- Low profile design available with dual independant contact points for enhanced electrical reliability.
- ♣ Accommodates CR1220, CR1225 and similar coin cell batteries.

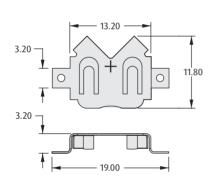


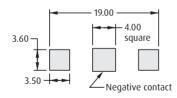
LOW PROFILE

⇒ Packaging

Format: Tape & Reel

Reel quantity: 1,000 on a Ø330mm reel Suitable for battery size: BR1225, CR1216, CR1220, CR1225





Recommended PC Board Pattern

STANDARD

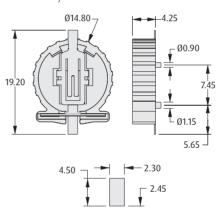
→ Packaging

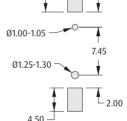
Tape & Reel Format:

Reel quantity: 500 on a Ø330mm reel

Suitable for battery size:

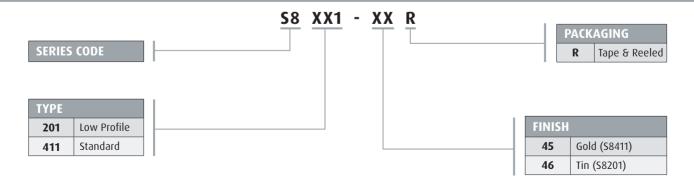
CR1220





Recommended PC Board Pattern

HOW TO ORDER



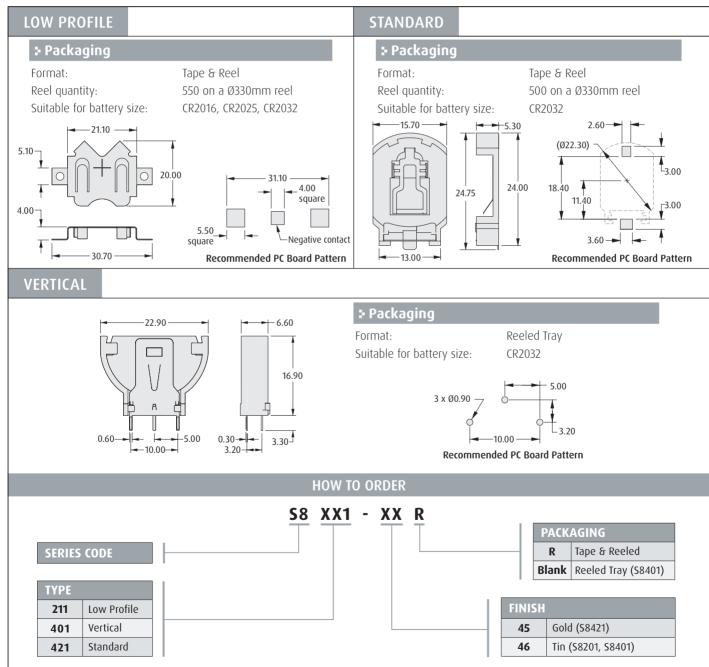


Coin Cell Holder

Battery Retainer for Ø20mm Coin Cell

- ▶ Horizontal designs are tape & reel packaged for auto placement.
- ▶ Highly effective retention of coin cell batteries.
- **▶** Eliminates the need for soldered-in cells.
- Vertical mount minimises PCB real estate usage.
- Low profile design available with dual independent contact points for enhanced electrical reliability.
- ► Accomodates CR2032 and similar coin cell batteries.



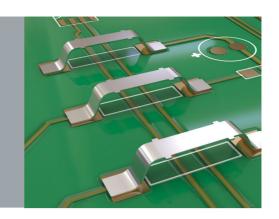




SMT Hardware

SMT Fixed Jumper Link

- ➤ Designed to link PCB tracks where through hole links are not possible.
- ➤ Typical applications include use on aluminium backplanes in power applications.
- ▶ High current.
- **▶** Small footprint.
- Low profile options available for space saving design.



: Materials

Material: Copper Alloy (\$1621, \$1911)

Copper (S1731)

Finish: Tin

→ Packaging

Format: Tape & Reel

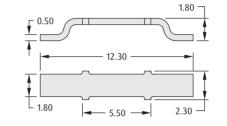
Reel quantity

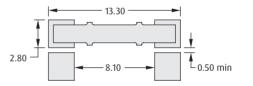
 \$1621-46R:
 5,000 on a Ø330mm reel

 \$1731-46R:
 2,500 on a Ø330mm reel

 \$1911-46R:
 4,000 on a Ø330mm reel

12.3mm LONG

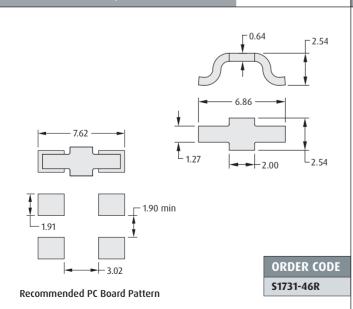




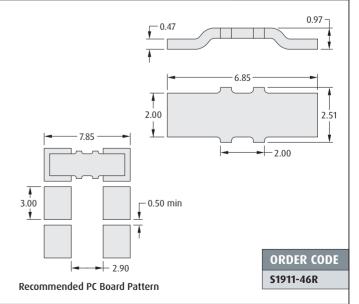
Recommended PC Board Pattern

ORDER CODE \$1621-46R

6.86mm LONG, 2.54mm HIGH



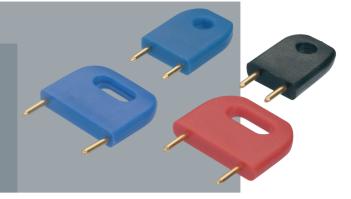
6.85mm LONG, 0.97mm HIGH

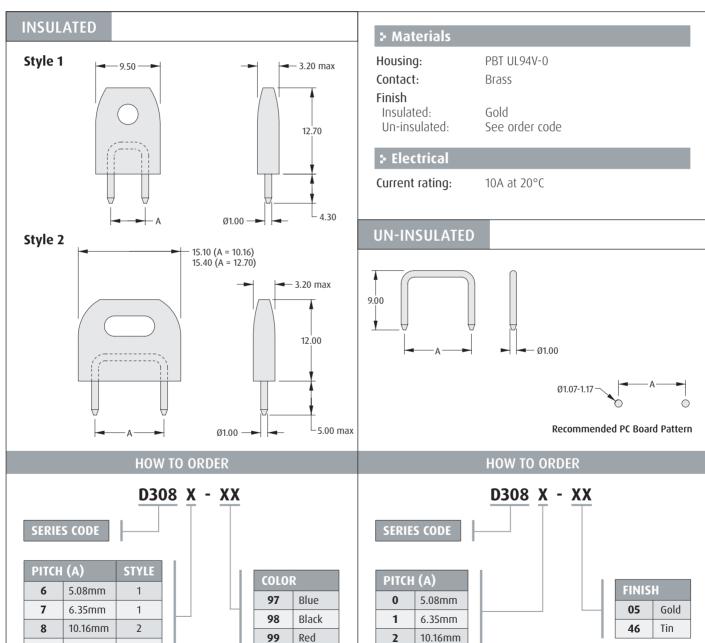




Ø1mm Shorting Link Plugs

- ♣ Choice of insulated or un-insulated links.
- ► Insulated links supplied in a variety of colors, with a high-performance gold finish.
- ► Un-insulated links can be soldered directly into the PCB for permanent linking.
- ➤ Can be used with individual PCB sockets for hardware programming applications.





All dimensions in mm.

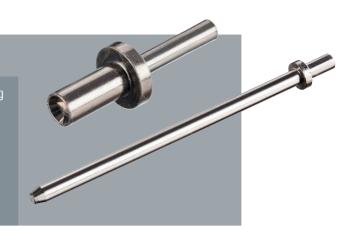
9

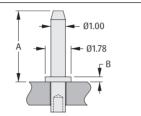
12.70mm



Turned Terminals

- ➤ Material: Brass with tin plating also available in gold plating for the Ø1mm and Ø1.75mm chamfered terminal pins (H217x and H218x series).
- **▶** Retention by swaging feature available.
- Suitable for a variety of PCB thicknesses from 1.6mm to 3.2mm





ORDER CODE (TIN)
ORDER CODE (GOLD)
PANEL THICKNESS
MOUNTING HOLE

H2174-01
H2174-05
4.32mm

4.32mm 0.51mm 1.60mm Ø1.04 - 1.14mm

H2175-01 H2175-054.90mm

0.35mm 1.60mm Ø1.04 - 1.14mm

H2173-01 H2173-05

8.13mm 0.51mm 1.60mm Ø1.04 - 1.14mm

H2176-01 H2176-05

9.53mm 0.51mm 1.60mm Ø1.04 - 1.14mm

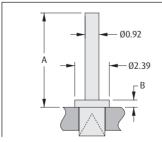
H2170-01 H2170-05

13.21mm 0.51mm 1.60mm Ø1.04 - 1.14mm H2171-01 H2171-05

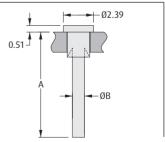
19.56mm 0.51mm 1.60mm Ø1.04 - 1.14mm



ORDER CODE (TIN)	H2181-01	H2182-01	H2183-01	H2184-01	H2185-01
ORDER CODE (GOLD)	H2181-05	H2182-05	H2183-05	H2184-05	H2185-05
A	5.35mm	8.45mm	9.85mm	15.65mm	22.00mm
В	0.35mm	0.35mm	0.35mm	0.35mm	0.35mm
PANEL THICKNESS	1.60mm	1.60mm	1.60mm	1.60mm	1.60mm
MOUNTING HOLE	Ø1.80 - 1.90mm				



1	-	⋖ − Ø0.77
A	-	⋖ −Ø2.39
		B
		1



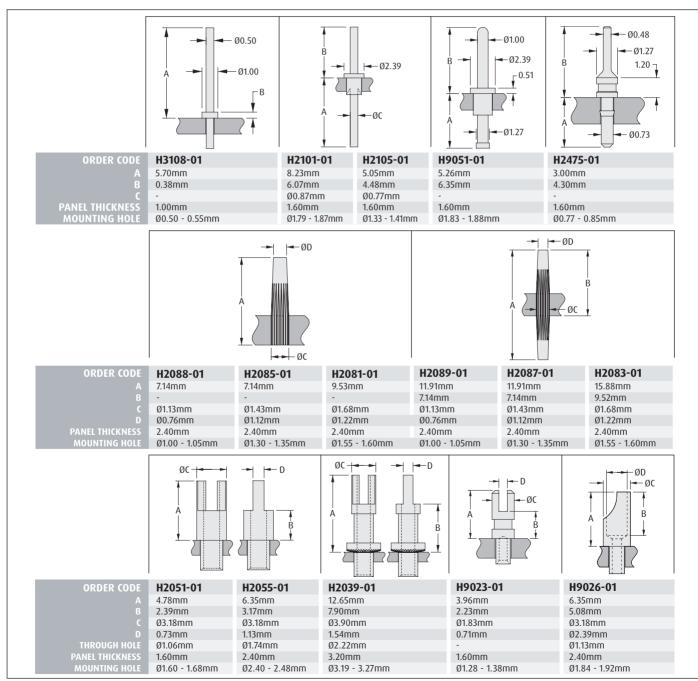
ORDER CODE	H2101A01	H2103A01	H2105A01	H2106A01	H2101B01	H2105B01
	6.53mm	6.53mm	4.47mm	4.47mm	8.39mm	6.37mm
	0.51mm	0.51mm	0.51mm	0.51mm	Ø0.93mm	Ø0.77mm
PANEL THICKNESS	1.60mm	3.20mm	1.60mm	2.40mm	1.60mm	1.60mm
MOUNTING HOLE	Ø1.79 - 1.87mm	Ø1.79 - 1.87mm	Ø1.33 - 1.41mm	Ø1.33 - 1.41mm	Ø1.79 - 1.87mm	Ø1.33 - 1.41mm



Turned Terminals

- ► Material: Brass with tin plating.
- **▶** Retention by swaging feature available.
- Suitable for a variety of PCB thicknesses from 1mm to 3.2mm.



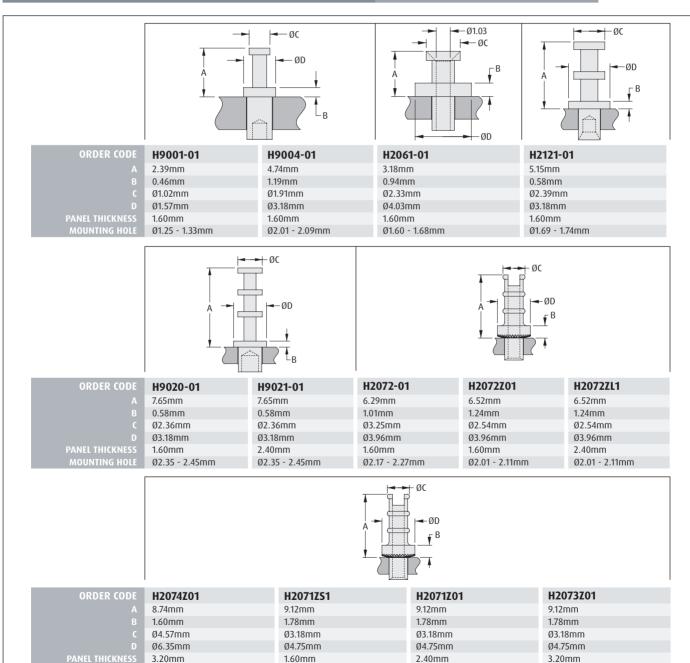




Turned Terminals

- ► Material: Brass with tin plating.
- **▶** Retention by swaging feature available.
- Suitable for a variety of PCB thicknesses from 1.6mm to 3.2mm.





All dimensions in mm.



Ø2.68 - 2.78mm

Ø2.68 - 2.78mm

Ø2.68 - 2.78mm

Ø3.93 - 4.03mm

Metric Spacers

Clearance Spacers

- ▶ Standard lengths available from 3 to 30mm.
- ▶ Brass spacers: base material is free-machining brass, with nickel plating.
- **▶** Aluminium spacers: supplied with a clear passivation finish to prevent oxidation.
- ▶ Plastic material: Nylon 66 UL94V-2.



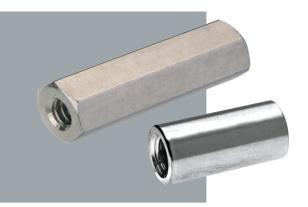
CLEARANCE FOR M4 THREAD CLEARANCE FOR M3 THREAD → Materials → Materials Base material: Brass, Aluminium or Plastic Base material: Brass or Plastic Finish Finish Brass: Nickel Brass: Nickel Aluminium: Clear Passivate Ø6.35 (Brass) Ø6.30 (Plastic) Ø4.76 (Brass) Ø5.00 (Aluminium, Plastic) Length Length Ø3.30 (Brass) Ø4.40 (Brass) Ø3.20 (Aluminium, Plastic) Ø4.20 (Plastic) **HOW TO ORDER HOW TO ORDER** R30 - 6 XX XX XX R40 - 6 XX XX XX **SERIES CODE SERIES CODE** MATERIAL MATERIAL 01 Brass 00 Brass Aluminium 20 Plastic Plastic LENGTH (mm) LENGTH (mm) 03 to 16, 18, 20, 25, 30 Brass, Aluminium 03 to 16, 18, 20, 25, 30 Brass 03 to 16, 18, 20, 25 Plastic 03, 05 to 08, 10 to 12, 15, 18 Plastic **FINISH FINISH** Nickel (Brass only) 02 02 Nickel (Brass only) 14 Passivation (Aluminium only) White (Plastic only) 94 White (Plastic only)



Metric Spacers

Threaded Female Spacers

- **▶** Available in a variety of standard body lengths.
- ♣ Brass spacers: base material is free-machining brass, with nickel plating.
- ▶ Plastic material: Nylon 66 UL94V-2.
- ➤ Longer thread lengths may not be threaded through the complete length, but have female threads at both ends.



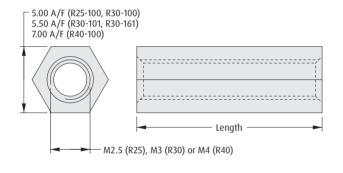
HEXAGONAL

: Materials

Base material: Brass or Plastic

Finish

Brass: Nickel



CIRCULAR

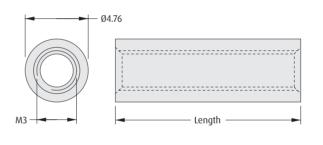
• Materials

Base material:

Brass

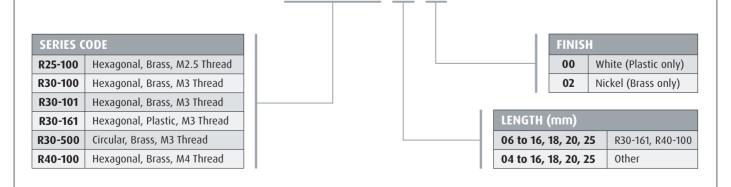
Finish

Brass: Nickel



HOW TO ORDER

RXX - XXX XX XX





Metric Spacers

Threaded Male Pillars

- ♣ Available in a choice thread sizes, with a variety of standard body lengths.
- **▶** Base material is free-machining Brass, with nickel plating.



