



## HL18G-P4A3BL

SureSense

HYBRID PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



## Ordering information

Type	Part no.
HL18G-P4A3BL	1071037

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

Illustration may differ



## Detailed technical data

### Features

<b>Device type</b>	Photoelectric sensors	
<b>Sensor/ detection principle</b>	Photoelectric retro-reflective sensor, Dual lens	
<b>Dimensions (W x H x D)</b>	16.2 mm x 48.5 mm x 31.8 mm	
<b>Housing design (light emission)</b>	Hybrid	
<b>Thread diameter (housing)</b>	M18	
<b>Housing color</b>	Blue	
<b>Sensing range max.</b>	0.1 m ... 3 m <sup>1)</sup>	
<b>Sensing range</b>	0.1 m ... 2.5 m <sup>1)</sup>	
<b>Type of light</b>	Visible red light	
<b>Light source</b>	PinPoint LED <sup>2)</sup>	
<b>Light spot size (distance)</b>	60 mm x 120 mm (3 m)	
<b>Wave length</b>	631 nm	
<b>Adjustment</b>		
Potentiometer, right	Teach-in	
Potentiometer, left	None	
<b>AutoAdapt</b>	✓	
<b>Special applications</b>	Detecting transparent objects	
<b>Special features</b>	Signal strength light bar AutoAdapt	

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>1)</sup>
<b>Current consumption</b>	≤ 20 mA <sup>2)</sup>
<b>Switching output</b>	PNP
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	PNP, Light switching
Switching output Q2	PNP, Dark switching
<b>Output current I<sub>max.</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>3)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>4)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>5)</sup> B <sup>6)</sup> D <sup>7)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Mounting nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-40 °C ... +70 °C
<b>Ambient temperature, storage</b>	-40 °C ... +75 °C
<b>UL File No.</b>	E189383

<sup>1)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>2)</sup> Without signal strength light bar and load.

<sup>3)</sup> Signal transit time with resistive load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>6)</sup> B = inputs and output reverse-polarity protected.

<sup>7)</sup> D = outputs overcurrent and short-circuit protected.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	730.1 years
<b>DC<sub>avg</sub></b>	0 %

## Classifications

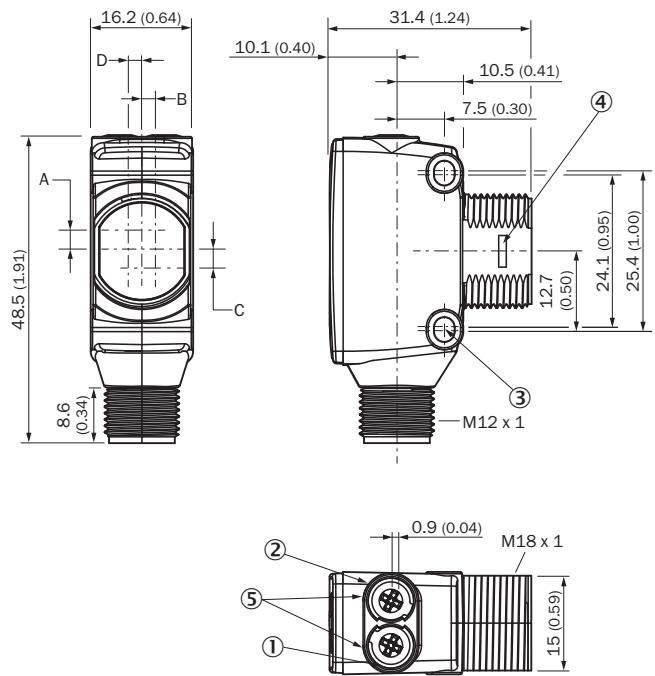
<b>ECI@ss 5.0</b>	27270902
<b>ECI@ss 5.1.4</b>	27270902

<b>ECI@ss 6.0</b>	27270902
<b>ECI@ss 6.2</b>	27270902
<b>ECI@ss 7.0</b>	27270902
<b>ECI@ss 8.0</b>	27270902
<b>ECI@ss 8.1</b>	27270902
<b>ECI@ss 9.0</b>	27270902
<b>ECI@ss 10.0</b>	27270902
<b>ECI@ss 11.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

Connection/pin assignment

<b>Connection type</b>	Male connector M12, 4-pin								
<b>PIN assignment</b>	<table><tr><td>BN 1</td><td>+(L+)</td></tr><tr><td>WH 2</td><td>Q<sub>2</sub></td></tr><tr><td>BU 3</td><td>- (M)</td></tr><tr><td>BK 4</td><td>Q<sub>1</sub></td></tr></table>	BN 1	+(L+)	WH 2	Q <sub>2</sub>	BU 3	- (M)	BK 4	Q <sub>1</sub>
BN 1	+(L+)								
WH 2	Q <sub>2</sub>								
BU 3	- (M)								
BK 4	Q <sub>1</sub>								

**Dimensional drawing** (Dimensions in mm (inch))

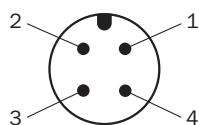


- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold separately)
- ⑤ Potentiometer (if selected) or LED Indicators

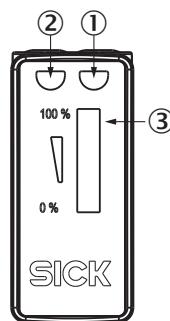
Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
<b>HTB18 / HTF18</b>	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
<b>HTE18 / HL18 / HSE18</b>	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
<b>HTB18L / HTF18L / HL18L / HSE18L</b>	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

**Connection type**

See table: **Connection/Pin assignment**



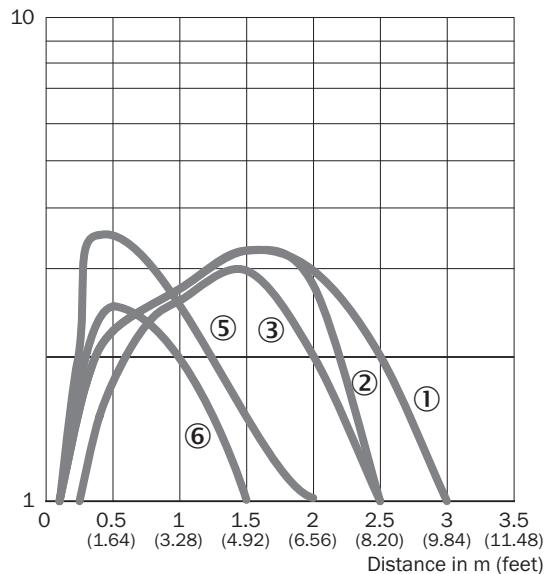
Adjustments possible



- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ Signal strength light bar

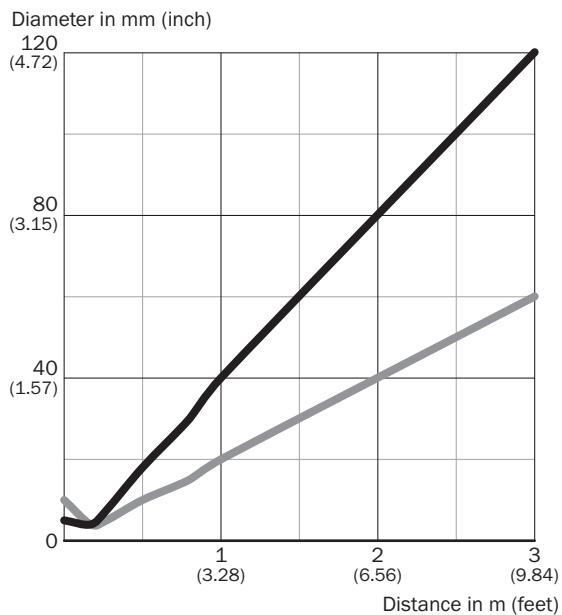
### Characteristic curve

Operating reserve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250F
- ④ Reflective tape REF-AC1000
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflector PL41F

## Light spot size

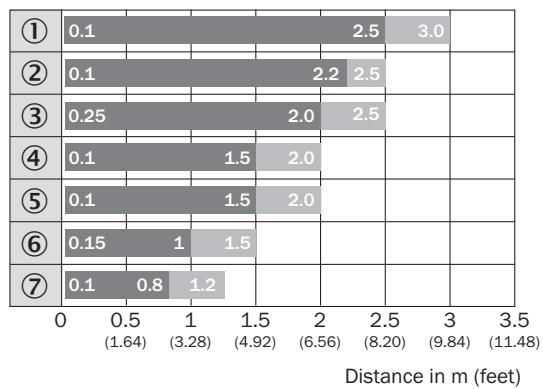


## Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.5 m (1.64 feet)	18 (0.71)	10 (0.39)
0.8 m (2.62 feet)	30 (1.18)	15 (0.59)
1 m (3.28 feet)	40 (1.57)	20 (0.79)
3 m (9.84 feet)	120 (4.72)	60 (2.36)

— Vertical  
— Horizontal

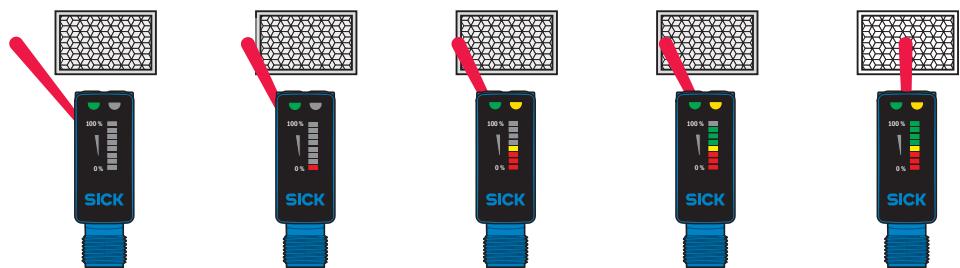
## Sensing range diagram



■ Sensing range      ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250F
- ④ Reflector PL30A, PL31A
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflector PL41F
- ⑦ Reflector PL20A

## Functions



## Recommended accessories

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

	<b>Brief description</b>	<b>Type</b>	<b>Part no.</b>
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF2A14-050VB3XLEAX	2096235
	Head A: male connector, M12, 4-pin, straight Head B: - Cable: unshielded	STE-1204-G	6009932
<b>Reflectors</b>			
	Reflector with microprismatic reflex tape REF-AC1000, suitable for laser sensors, see alignment note, 29 mm x 45 mm, PMMA/ABS, Screw-on, 2 hole mounting	P41F	5315128

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is "Sensor Intelligence."**

## WORLDWIDE PRESENCE:

Contacts and other locations [www.sick.com](http://www.sick.com)