

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
2	RE-F-09653	K.N	H.Y	04.04.06					
1	RE-F-10251	K.D	H.O	05.02.02					

APPLICABLE STANDARD			
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C	STORAGE TEMPERATURE RANGE
	VOLTAGE	100 V AC	OPERATING HUMIDITY RANGE
	CURRENT	0.4 A	STORAGE HUMIDITY RANGE
		-10 °C TO 60 °C	40 % TO 80 %
			40 % TO 70 %

SPECIFICATIONS				
ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	80 mΩ MAX. ⁽¹⁾	×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)	100 mΩ MAX. ⁽²⁾	×	
INSULATION RESISTANCE	250 V DC.	100 MΩ MIN.	×	
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	
MECHANICAL CHARACTERISTICS				
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE: (0.7 × ※※) N MAX. WITHDRAWAL FORCE: (0.065 × ※※) N MIN.	×	
MECHANICAL OPERATION	50 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾	×	
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② INSULATION RESISTANCE: 100 MΩ MIN.	×	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15→+35→+85→+15→+35°C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 100 mΩ MAX. ⁽²⁾ ② NO HEAVY CORROSION.	×	
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)		×	
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, FOR 5 s	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
SOLDERABILITY	△ SOLDERED AT SOLDER TEMPERATURE, 240 ± 3°C, △ FOR IMMERSION DURATION, 3 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.	×	
REMARKS ⁽¹⁾ THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 mΩ, BECAUSE OF THE BULK RESISTANCE OF STACKING HEIGHT 16 mm TYPE. ⁽²⁾ AFTER TEST, THE CHANCE OF THE CONTACT RESISTANCE SHALL BE 20 mΩ MAX.		DRAWN S.SUZUKI 03.02.07	DESIGNED K.NAKAMURA 03.02.17	CHECKED H.OKAWA 03.02.18
Unless otherwise specified, refer to JIS C 5402.		APPROVED Y.YOSHIMURA 03.02.19	RELEASED	

Note QT:Qualification Test AT:Assurance Test ×:Applicable Test		PART NO. FX8C-※※S-SV(93)	
HS HIROSE ELECTRIC CO., LTD.		SPECIFICATION SHEET	
CODE NO.(OLD) CL	DRAWING NO. ELC4 - 151022- 23	CODE NO. CL 578	1 1