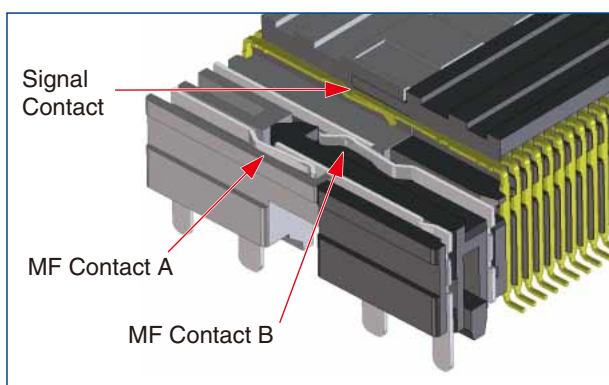


High Speed Transmission, 0.8 mm Pitch Connectors for PCB Connections

FX18 Series



■ Features

- 0.8 mm pitch
- Connection type: Coplanar /right angle / parallel (height: 10 to 45 mm)
- No of pos.: 40, 60, 80, 100, 120, 140
- MF (multi-functional) contact

The FX18 series utilizes guideposts on both sides of the connector. These guide posts double as multi-functional contacts as well as an aligning structure.

- 1) Enhanced ground connections between PCB's
- 2) Capable of being used as power source lines (3 A/line)
- 3) A sequenced 3-level structure that contains signal contacts

- Effective mating length of 2 mm (Signal contact)

This connector utilizes a 2.0 mm effective mating length for its signal contacts and provides a sufficient amount of margin for its mating sequence. (MF contact A: 2.5 mm/ MF contact B: 1.5 mm)

- Resistant to excess mating force

The structure is equipped with dip contacts that help prevent damage caused by excessive mating forces and provides stability to both sides of the connector.

- Simplified mating with large guides

Generous lead-in shape simplifies the mating operation. (lead in opening amount: ± 1 mm). The guides also prevent inverse mating.

■ High speed transmission characteristics

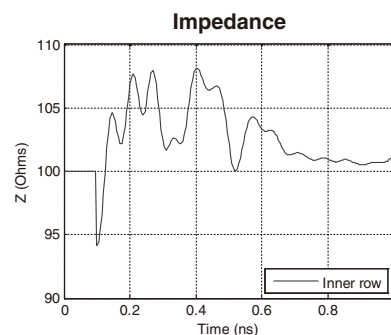
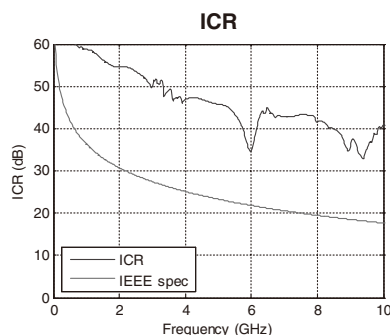
● ICR

(Insertion-loss-to-Crosstalk-Ratio)

Enough margin with regulated ICR data of IEEE802.3ap 10 Gbps transmission standard.

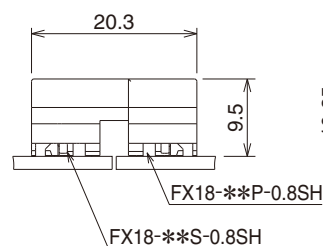
● Differential impedance data

With a strict time of $T_r = 35$ ps, its contact structure matches 100 Ohm $\pm 10\%$ differential impedance.

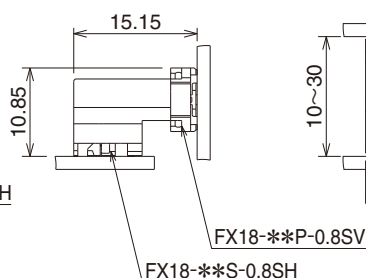


■ Mating variation diagram

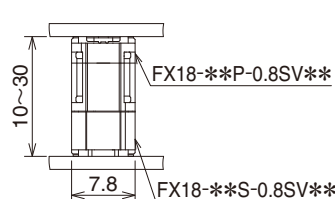
Coplanar connection type



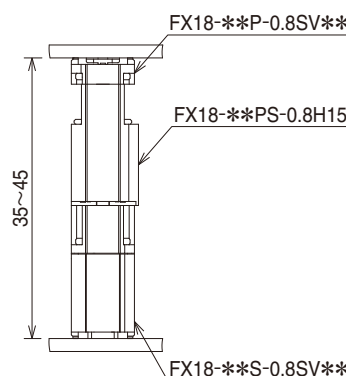
Right angle connection type



Parallel connection type (2 piece)



Parallel connection type (3 piece)



Product Specifications

Ratings	Rated Current	0.5 A (signal contacts) 3.0 A (MF contact) (Note 3)	Operating Temperature Range : -55~85°C (Note 1) Storage Temperature Range : -10~60°C (Note 2)
	Rated Voltage	AC100V	

Item	Specifications	Conditions
1. Contact Resistance	Maximum of 90 mΩ	Measured with 100 mA
2. Insulation Resistance	Minimum of 1,000 MΩ	Measured with DC 250 V
3. Withstanding Voltage	No flashover or breakdown	Electrification for 1 minutes at AC 300 V
4. Durability	Contact Resistance: Maximum of 100 mΩ	500 mating cycles
5. Vibration Resistance	No electrical discontinuity of 1 μ or greater	10 cycles each for the three axial directions (1 cycle = 5 minutes) at frequency 10-55 Hz, half amplitude 0.75 mm
6. Shock Resistance	No electrical discontinuity of 1 μ or greater	Acceleration: 490 m/s ² , Retention time: 11 ms, Semi-sinusoidal 3 axes both directions 3 times each.
7. Humidity Resistance	Contact Resistance:Maximum of 100 mΩ Insulation Resistance: Minimum of 1,000 MΩ	96 hours at temperature: 40°C and humidity: 90~95%
8. Temperature Cycles	Contact Resistance: Maximum of 100 mΩ Insulation Resistance: Minimum of 1,000 MΩ	Temperature -55 °C → 85°C Time 30 → 30 minutes 5 cycles

(Note 1) Includes the temperature rise of power lines

(Note 2) The term "storage" refers to the long-term storage condition of unused products before PCB mounting.

(Note 3) Rated current is per contact.

Materials

●Right angle receptacle/right angle header/straight header

Component	Materials	Color/Finish	Specifications
Insulator	Polyamide resin	Black	UL94V-0
Signal Contact	Phosphorous bronze	Contact part: Gold plating Mounting part: Gold plating	————
MF Contact	Phosphorous bronze	Contact part: Gold plating Mounting part: Pure tin plating	————

●Straight header 10 mm height /Straight receptacle 15 mm and 20 mm heights

Component	Materials	Color/Finish	Specifications
Insulator	Polyamide resin	Black	UL94V-0
Signal Contact	Phosphorous bronze	Contact part: Gold plating Mounting part: Gold plating	————
MF Contact	Copper alloy	Contact part: Gold plating Mounting part: Pure tin plating	————

●Straight receptacle 10 mm height

Component	Materials	Color/Finish	Specifications
Insulator	Polyamide resin	Black	UL94V-0
Signal Contact	Copper alloy	Contact part: Gold plating Mounting part: Gold plating	————
MF Contact	Copper alloy	Contact part: Gold plating Mounting part: Pure tin plating	————

●Interposer 15 mm height

Component	Materials	Color/Finish	Specifications
Insulator	Polyamide resin/PBT resin	Black	UL94V-0
Signal Contact	Copper alloy	Contact part: Gold plating	————
MF Contact	Copper alloy	Contact part: Gold plating	————

Product Number Structure

Refer to the charts below for determining specific part number characteristics.
Please select connectors listed in this catalog when placing orders and be sure to check the latest delivery specifications at the time of ordering the product.

●Right angle receptacle

FX18 - 60 S - 0.8 SH

1 2 3 4 5

●Right angle header

FX18 - 60 P - 0.8 SH

1 2 3 4 5

●Straight header

FX18 - 60 P - 0.8 SV 10

1 2 3 4 5 6

●Straight receptacle

FX18 - 60 S - 0.8 SV 15

1 2 3 4 5 6

● Interposer

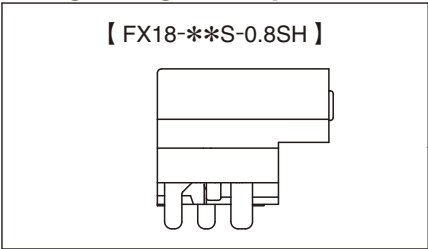
FX18 - 60 PS - 0.8 H 15

1 2 3 4 5 6

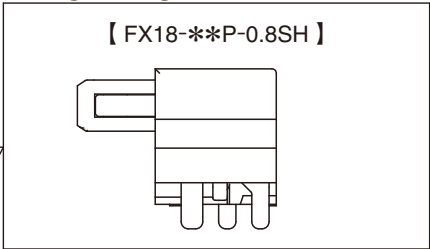
1	Series Name	: FX18
2	No. of Contacts	
3	Connector Type	S: Receptacle type P: Header type
4	Contact Pitch	: 0.8 mm
5	Product Shape	SH: Right angle type SV: Straight type H: Interposer type
6	Stacking Height	

FX18 Series Mating Diagram

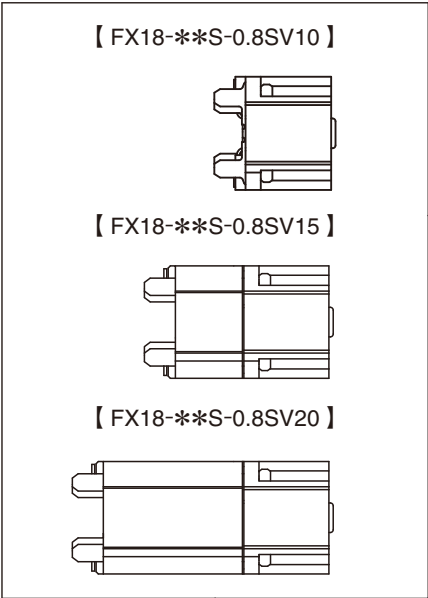
●Right angle receptacle



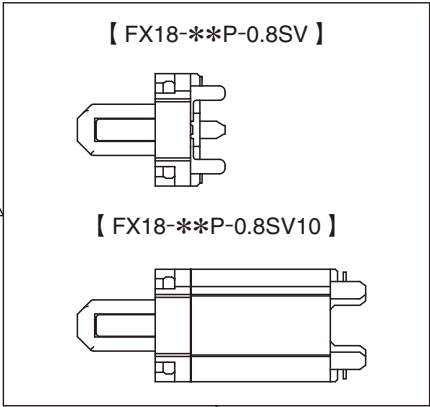
●Right angle header



●Straight receptacle



●Straight header

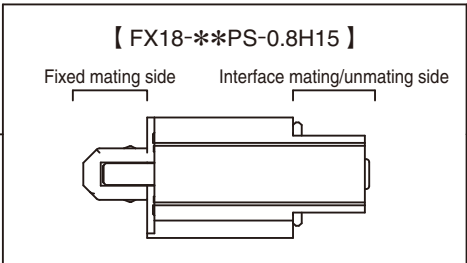


Coplanar connection

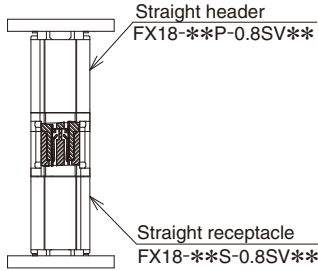
Right angle connection

Parallel connection
(2 piece)

Parallel connection
(3 piece)



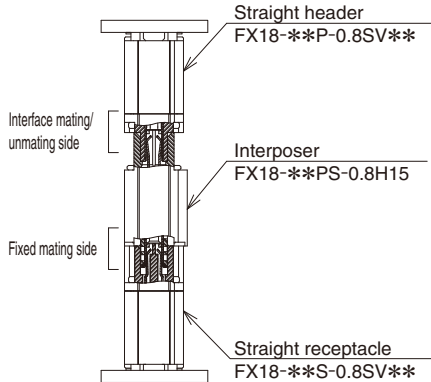
2 piece Parallel Connection Type



Stack height variation table (2 piece)

	FX18-**-P-0.8SV	FX18-**-P-0.8SV10
FX18-**-S-0.8SV10	10mm	20mm
FX18-**-S-0.8SV15	15mm	25mm
FX18-**-S-0.8SV20	20mm	30mm

3 piece parallel connection type



Stack height variation table (3 pieces)

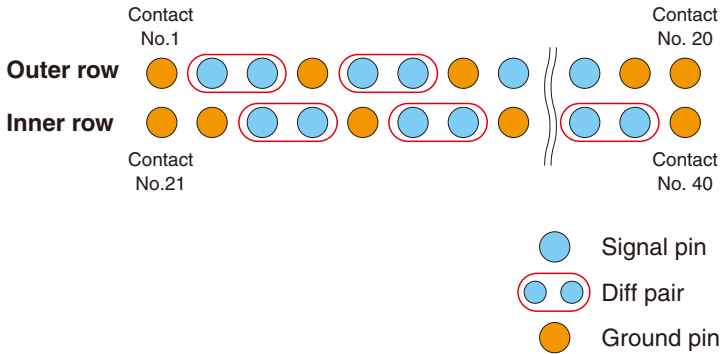
	FX18-**-PS-0.8H15	
	FX18-**-P-0.8SV	FX18-**-P-0.8SV10
FX18-**-S-0.8SV10	25mm	35mm
FX18-**-S-0.8SV15	30mm	40mm
FX18-**-S-0.8SV20	35mm	45mm

SI Data

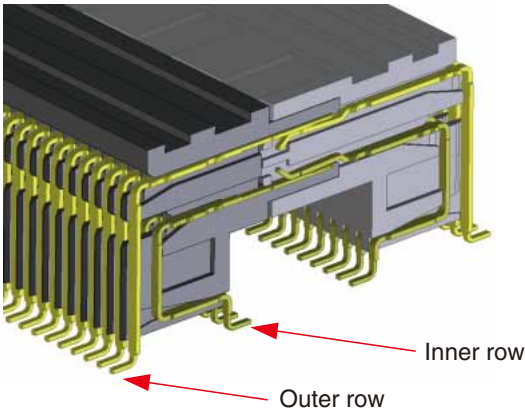
Contact assignment

We recommend the following contact configuration to match 100 ohm differential impedance and reduce crosstalk.

Contact assignment (40 pos.)

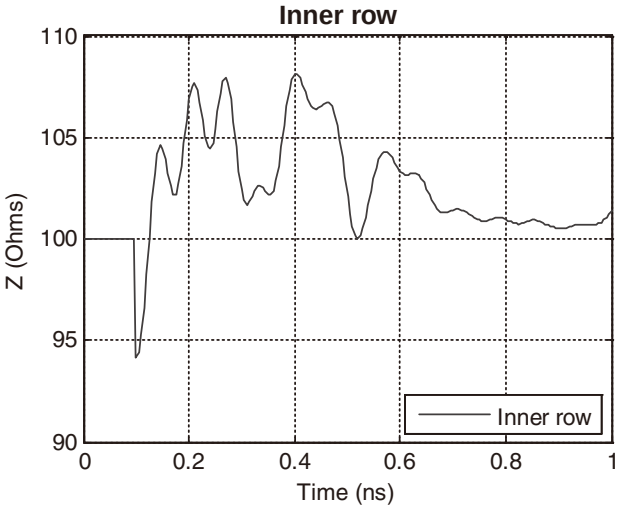
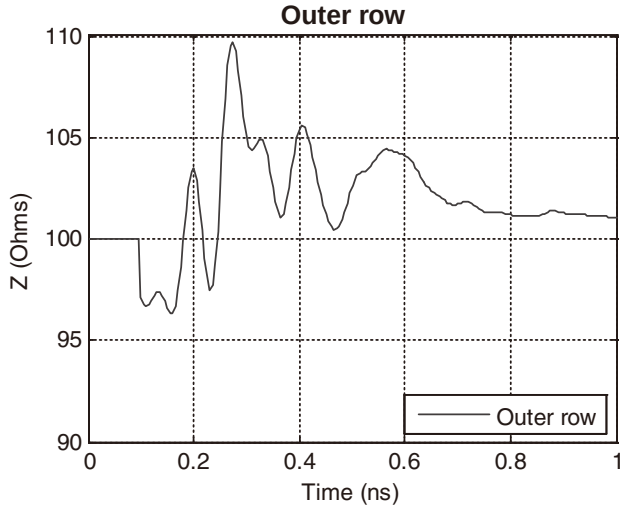


Coplanar connection type showing signal contact shape



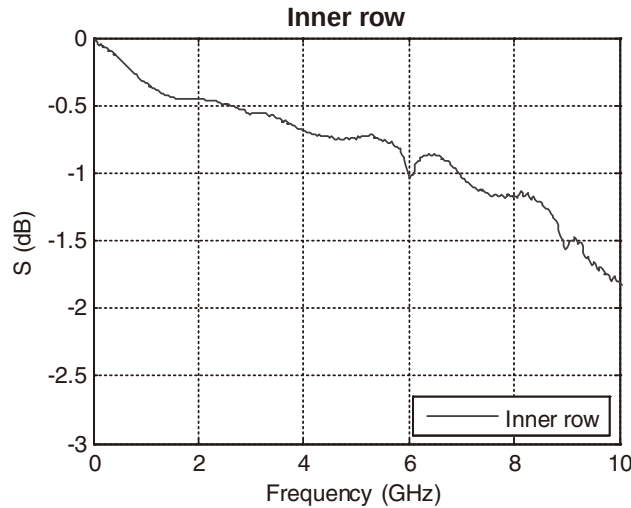
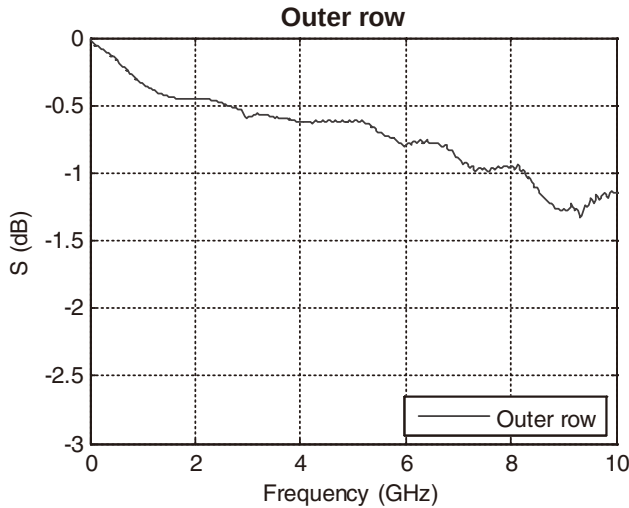
Impedance

Satisfies 100 Ω ±10% at Tr = 35 ps



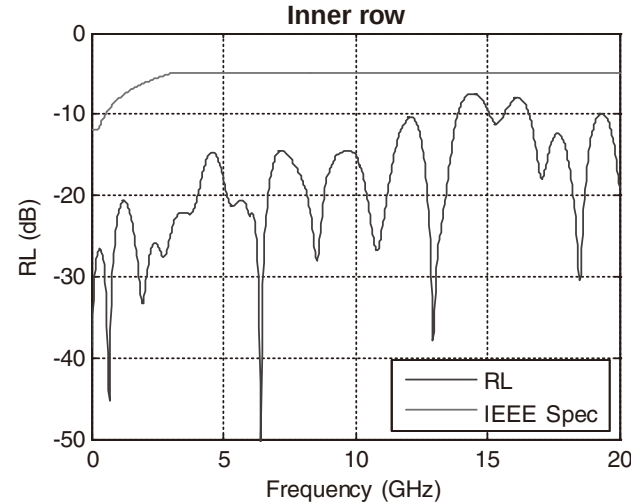
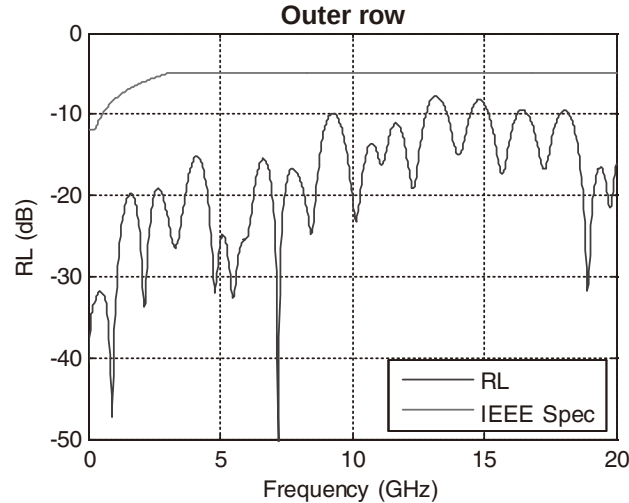
●Insertion loss

Maintains a good insertion loss of up to 10 GHz



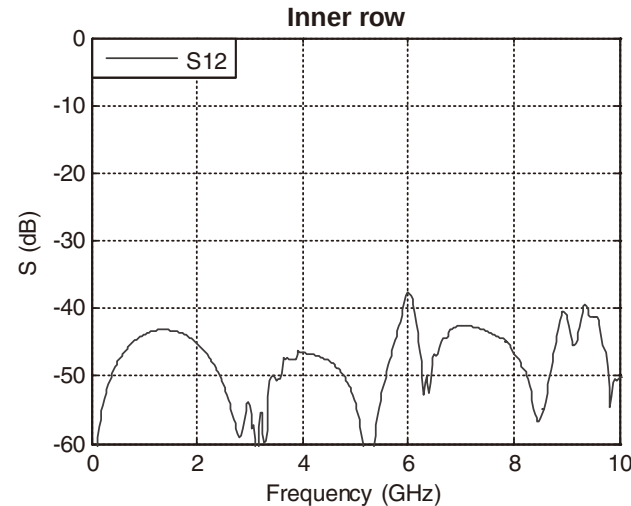
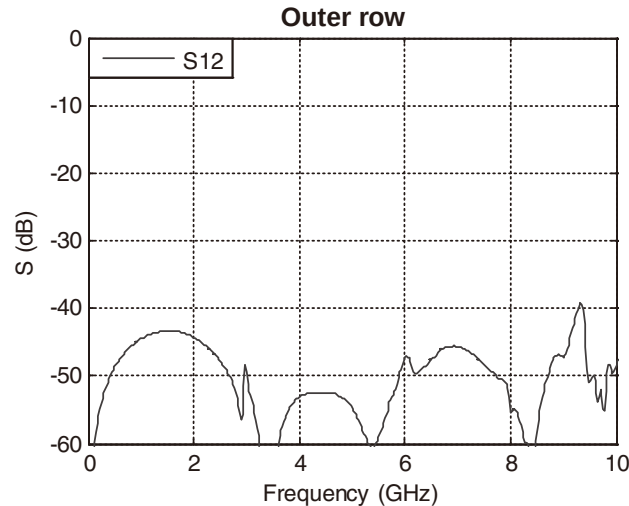
●Return loss

Enough margin to satisfy IEEE802.3ap 10 Gbps transmission protocol.



●NEXT

Lower crosstalk up to 10 GHz



Contact assignment (40 pos.)

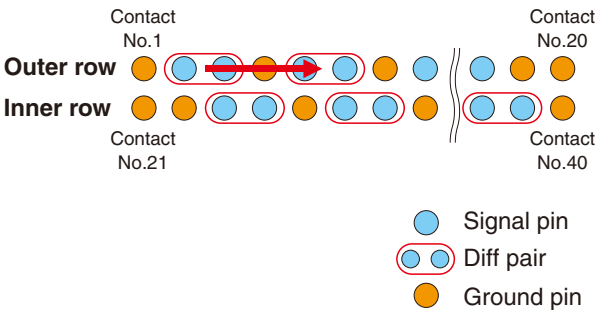


Fig 1.

Contact assignment (40 pos.)

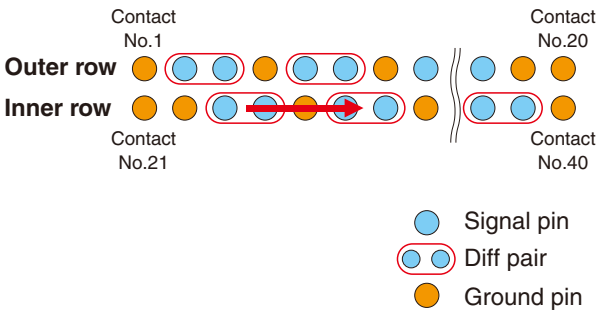
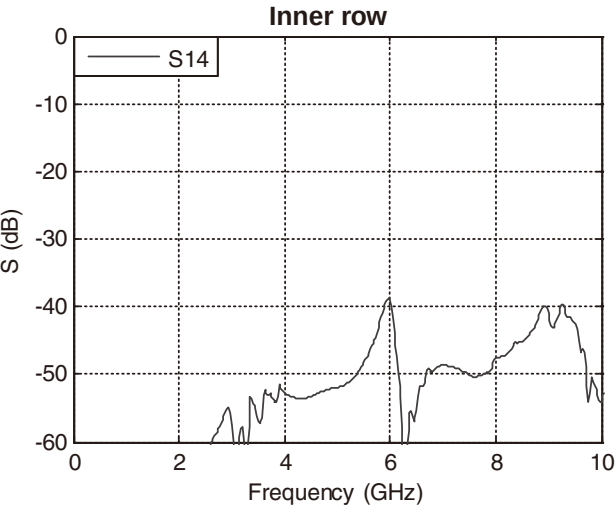
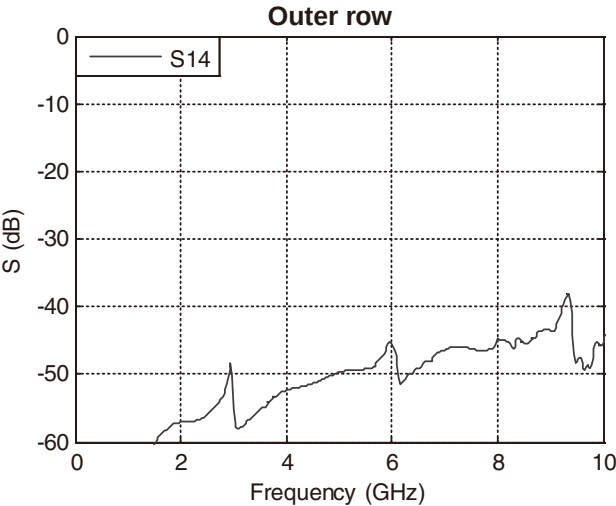


Fig 2.

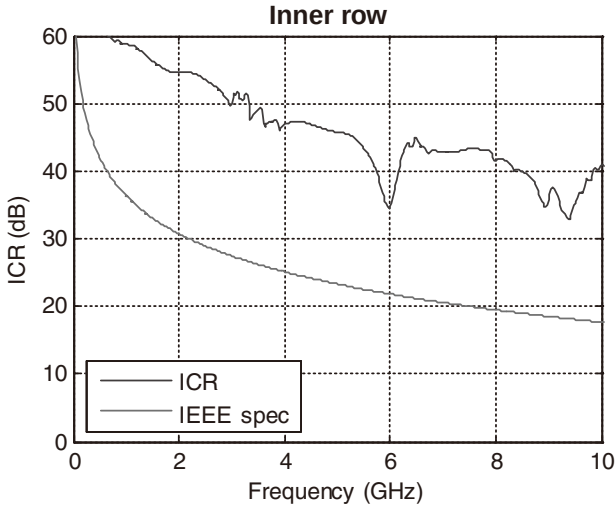
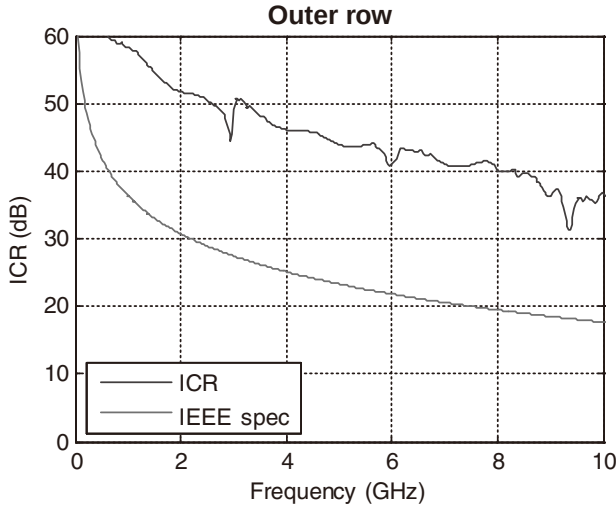
●FEXT

Lower crosstalk up to 10 GHz

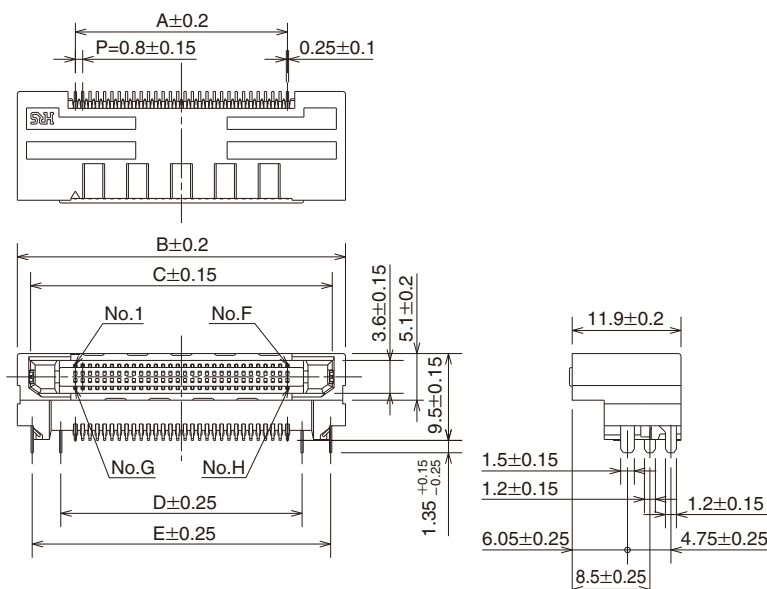


●ICR-FEXT

Enough margin to satisfy IEEE802.3ap 10 Gbps transmission protocol.



●Right angle receptacle

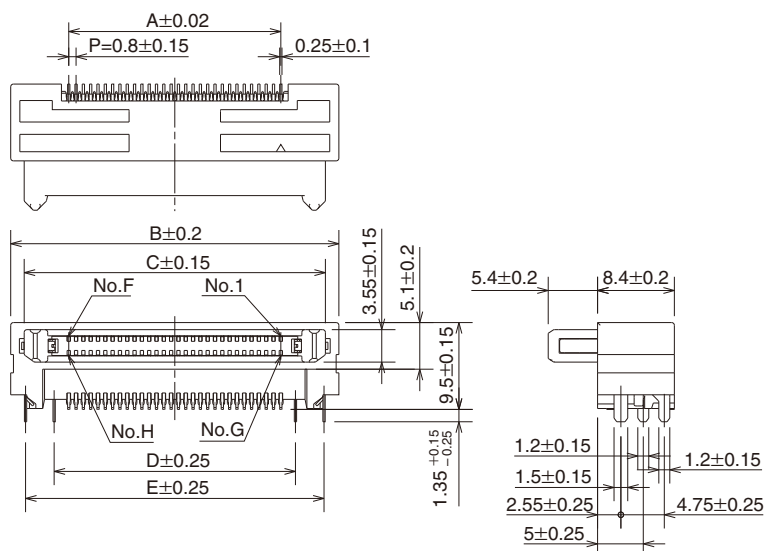


Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G	H (No. of contacts)
★	FX18-40S-0.8SH	CL579-0009-4	15.2	27.9	25.0	18.4	24.65	20	21	40
★	FX18-60S-0.8SH	CL579-0010-3	23.2	35.9	33.0	26.4	32.65	30	31	60
★	FX18-80S-0.8SH	CL579-0011-6	31.2	43.9	41.0	34.4	40.65	40	41	80
★	FX18-100S-0.8SH	CL579-0012-9	39.2	51.9	49.0	42.4	48.65	50	51	100
★	FX18-120S-0.8SH	CL579-0013-1	47.2	59.9	57.0	50.4	56.65	60	61	120
★	FX18-140S-0.8SH	CL579-0014-4	55.2	67.9	65.0	58.4	64.65	70	71	140

★Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

●Right angle header

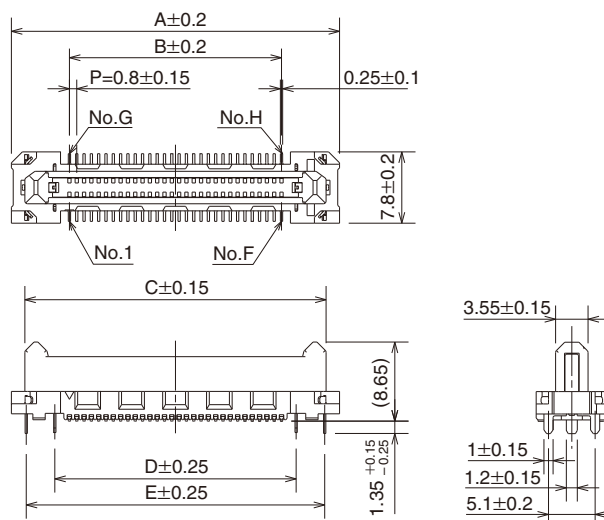


Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G	H (No. of contacts)
★	FX18-40P-0.8SH	CL579-0002-5	15.2	27.9	24.95	18.4	24.65	20	21	40
★	FX18-60P-0.8SH	CL579-0003-8	23.2	35.9	32.95	26.4	32.65	30	31	60
★	FX18-80P-0.8SH	CL579-0004-0	31.2	43.9	40.95	34.4	40.65	40	41	80
★	FX18-100P-0.8SH	CL579-0005-3	39.2	51.9	48.95	42.4	48.65	50	51	100
★	FX18-120P-0.8SH	CL579-0006-6	47.2	59.9	56.95	50.4	56.65	60	61	120
★	FX18-140P-0.8SH	CL579-0007-9	55.2	67.9	64.95	58.4	64.65	70	71	140

★Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Straight header

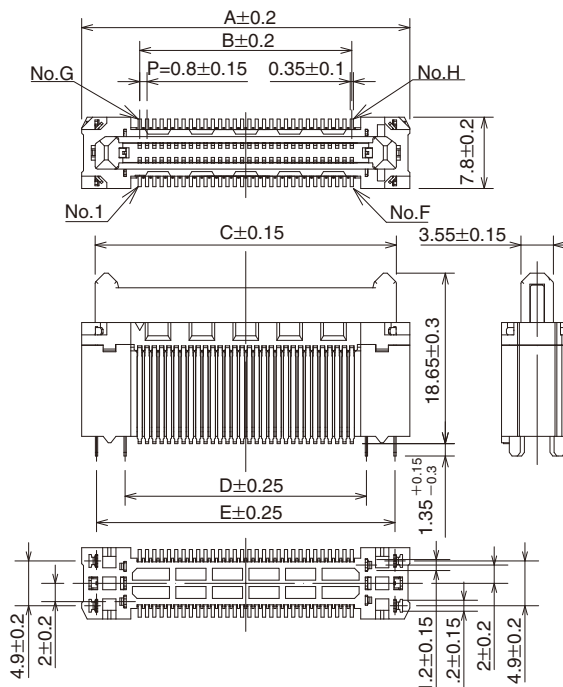


Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G	H (No of contacts)
★	FX18-40P-0.8SV	CL579-0016-0	27.9	15.2	24.95	18.4	24.65	20	21	40
★	FX18-60P-0.8SV	CL579-0017-2	35.9	23.2	32.95	26.4	32.65	30	31	60
★	FX18-80P-0.8SV	CL579-0018-5	43.9	31.2	40.95	34.4	40.65	40	41	80
★	FX18-100P-0.8SV	CL579-0019-8	51.9	39.2	48.95	42.4	48.65	50	51	100
★	FX18-120P-0.8SV	CL579-0020-7	59.9	47.2	56.95	50.4	56.65	60	61	120
★	FX18-140P-0.8SV	CL579-0021-0	67.9	55.2	64.95	58.4	64.65	70	71	140

★Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Straight header (10 mm stack height)

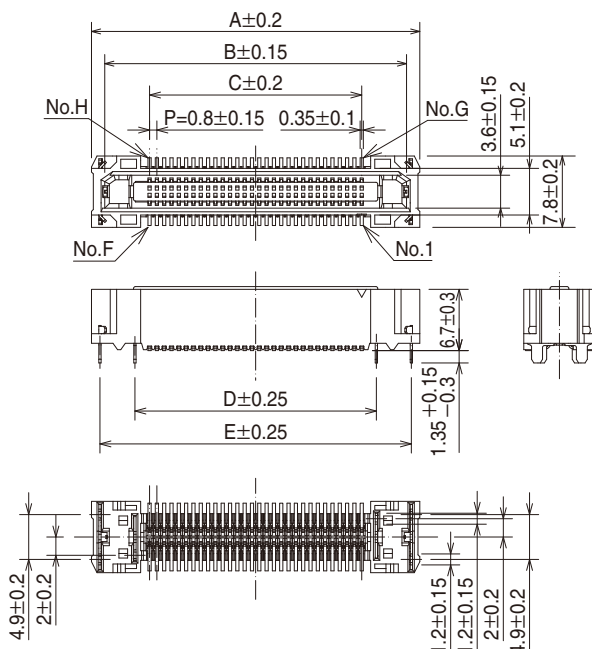


Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G	H (No of contacts)
★	FX18-40P-0.8SV10	CL579-0022-2	27.9	15.2	24.95	18.4	24.65	20	21	40
★	FX18-60P-0.8SV10	CL579-0023-5	35.9	23.2	32.95	26.4	32.65	30	31	60
★	FX18-80P-0.8SV10	CL579-0024-8	43.9	31.2	40.95	34.4	40.65	40	41	80
★	FX18-100P-0.8SV10	CL579-0034-1	51.9	39.2	48.95	42.4	48.65	50	51	100
★	FX18-120P-0.8SV10	CL579-0025-0	59.9	47.2	56.95	50.4	56.65	60	61	120
★	FX18-140P-0.8SV10	CL579-0035-4	67.9	55.2	64.95	58.4	64.65	70	71	140

★Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Straight receptacle (10 mm stack height)

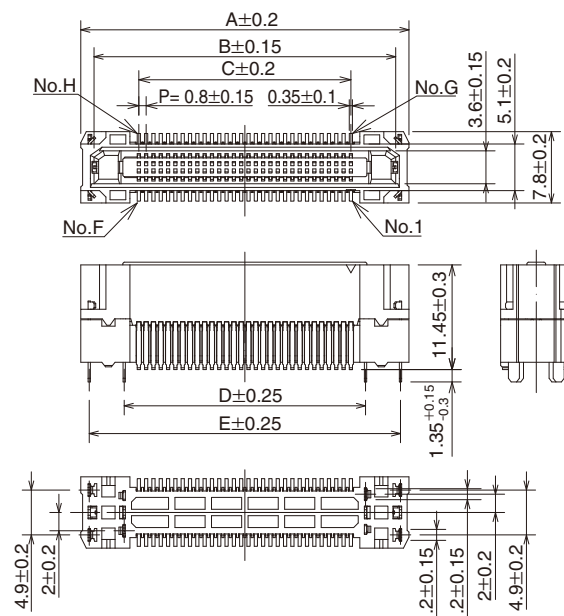
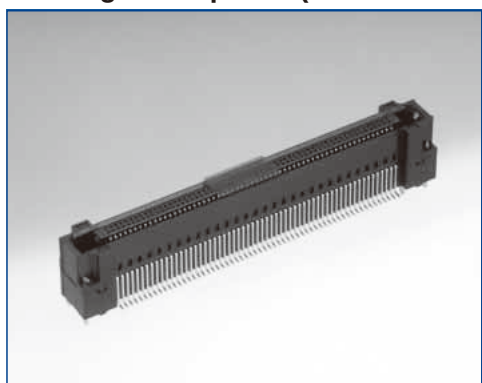


Unit: mm

Part No.	HRS No.	A	B	C	D	E	F	G	H (No. of contacts)
FX18-40S-0.8SV10	—	27.9	25	15.2	18.4	26.05	20	21	40
FX18-60S-0.8SV10	—	35.9	33	23.2	26.4	34.05	30	31	60
FX18-80S-0.8SV10	—	43.9	41	31.2	34.4	42.05	40	41	80
FX18-100S-0.8SV10	—	51.9	49	39.2	42.4	50.05	50	51	100
FX18-120S-0.8SV10	—	59.9	57	47.2	50.4	58.05	60	61	120
★ FX18-140S-0.8SV10	CL579-0060-1	67.9	65	55.2	58.4	66.05	70	71	140

★ Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Straight receptacle (15 mm stack height)

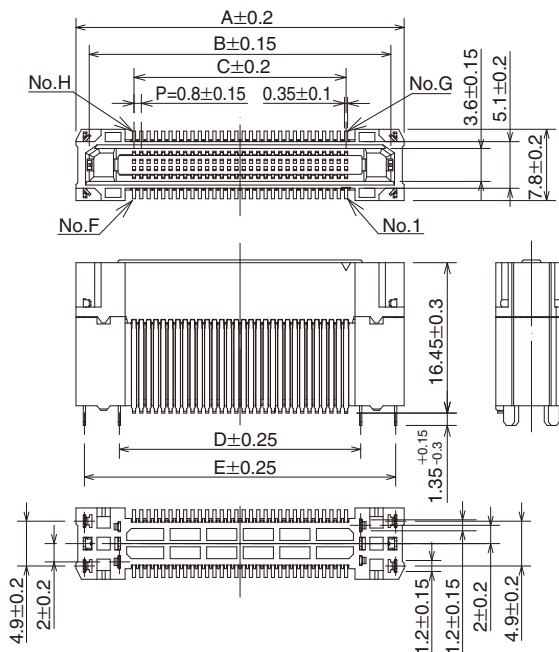
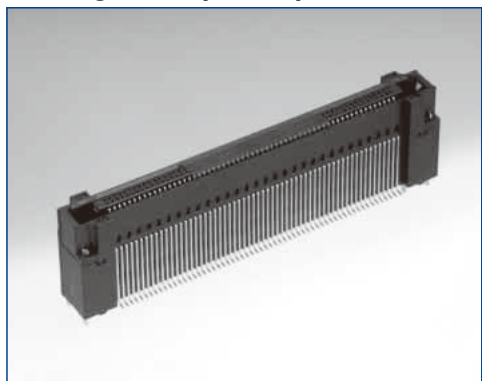


Unit: mm

Part No.	HRS No.	A	B	C	D	E	F	G	H (No. of contacts)
★ FX18-40S-0.8SV15	CL579-0026-3	27.9	25	15.2	18.4	26.05	20	21	40
★ FX18-60S-0.8SV15	CL579-0027-6	35.9	33	23.2	26.4	34.05	30	31	60
★ FX18-80S-0.8SV15	CL579-0028-9	43.9	41	31.2	34.4	42.05	40	41	80
★ FX18-100S-0.8SV15	CL579-0036-7	51.9	49	39.2	42.4	50.05	50	51	100
★ FX18-120S-0.8SV15	CL579-0029-1	59.9	57	47.2	50.4	58.05	60	61	120
★ FX18-140S-0.8SV15	CL579-0037-0	67.9	65	55.2	58.4	66.05	70	71	140

★ Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Straight receptacle (20 mm stack height)

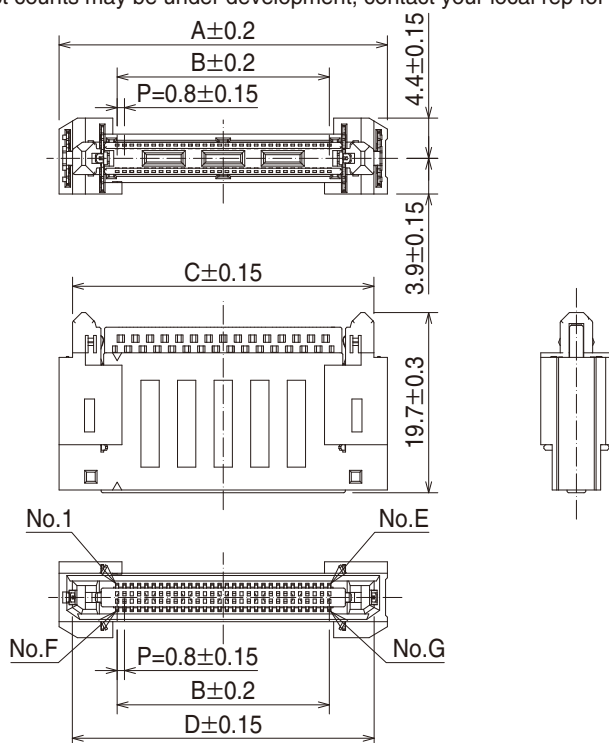


Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G	H (No. of contacts)
★	FX18-40S-0.8SV20	CL579-0030-0	27.9	25	15.2	18.4	26.05	20	21	40
★	FX18-60S-0.8SV20	CL579-0031-3	35.9	33	23.2	26.4	34.05	30	31	60
★	FX18-80S-0.8SV20	CL579-0032-6	43.9	41	31.2	34.4	42.05	40	41	80
★	FX18-100S-0.8SV20	CL579-0038-2	51.9	49	39.2	42.4	50.05	50	51	100
★	FX18-120S-0.8SV20	CL579-0033-9	59.9	57	47.2	50.4	58.05	60	61	120
★	FX18-140S-0.8SV20	CL579-0039-5	67.9	65	55.2	58.4	66.05	70	71	140

★ Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

● Interposer (15 mm height)



Unit: mm

	Part No.	HRS No.	A	B	C	D	E	F	G (No. of contacts)
	FX18-40PS-0.8H15	—	27.9	15.2	24.95	25	20	21	40
	FX18-60PS-0.8H15	—	35.9	23.2	32.95	33	30	31	60
	FX18-80PS-0.8H15	—	43.9	31.2	40.95	41	40	41	80
	FX18-100PS-0.8H15	—	51.9	39.2	48.95	49	50	51	100
	FX18-120PS-0.8H15	—	59.9	47.2	56.95	57	60	61	120
★	FX18-140PS-0.8H15	CL579-0054-9	67.9	55.2	64.95	65	70	71	140

★ Indicates products that are currently available. Other contact counts may be under development, contact your local rep for details

(PCB thickness: $t = 1.6$ mm/Metal mask thickness: $t = 0.12$ mm)

[illegible]

Technical drawing of a mechanical part with dimensions and tolerances. The drawing shows a side view of a component with a central section of length $P = 0.8 \pm 0.05$ and a total length of $C \pm 0.05$. The central section has a diameter of $A \pm 0.05$ and a wall thickness of $B \pm 0.05$. The part features a central hole with a diameter of 2 ± 0.1 (TH) and a smaller hole with a diameter of 1 ± 0.1 (TH). The part is symmetrical about a central axis. The drawing includes various tolerances and dimensions, such as 4.9 ± 0.05 , 1.4 ± 0.1 (TH), 2 ± 0.05 , 1 ± 0.1 (TH), 2 ± 0.1 (TH), 2 ± 0.05 , 2.1 ± 0.1 , 8.4 ± 0.05 , 0.5 ± 0.05 , 2 ± 0.05 , and 2.1 ± 0.1 . A fillet radius of $R0.5$ is indicated at the bottom left corner.

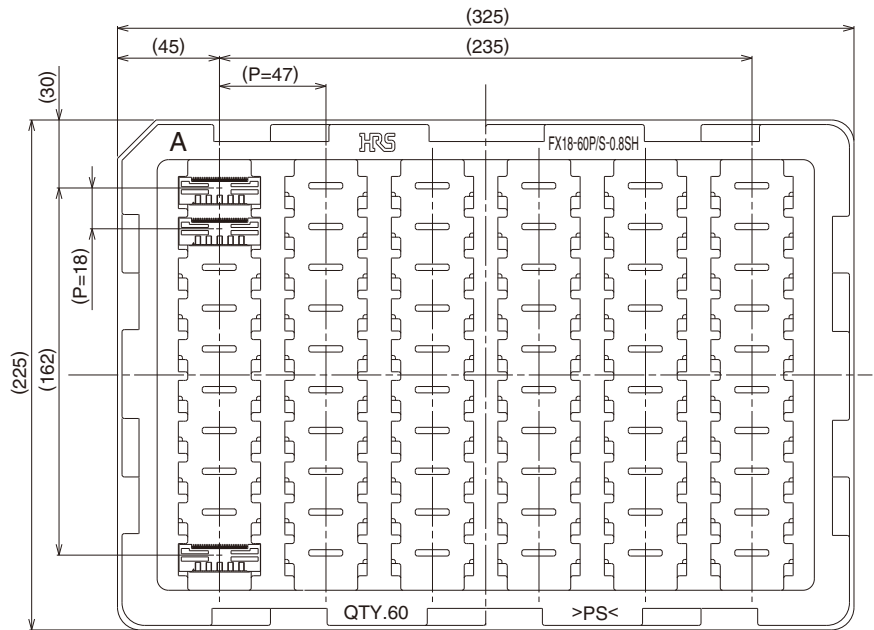
Technical drawing of a mechanical part with dimensions and tolerances. The drawing shows a side view of a component with a central section of 20 holes. Dimensions and tolerances are as follows:

- Overall length: 4.9 ± 0.05
- Distance from left face to first hole: $1.4^{+0.1}_0$ (TH)
- Distance between holes: 2 ± 0.05
- Distance from last hole to right face: $2^{+0.1}_0$ (TH)
- Radius: $R0.5$
- Distance from left face to center of hole array: $1^{+0.1}_0$ (TH)
- Distance from right face to center of hole array: $2^{+0.1}_0$ (TH)
- Distance from left face to center of hole array: $1^{+0.1}_0$ (TH)
- Distance from right face to center of hole array: $2.1^{+0.1}_0$
- Distance from left face to center of hole array: 2 ± 0.05
- Distance from right face to center of hole array: $2.1^{+0.1}_0$
- Distance from left face to center of hole array: 8.4 ± 0.05
- Pitch: $P = 0.8 \pm 0.05$
- Distance from left face to center of hole array: $0.5^{+0.05}_0$
- Distance from left face to center of hole array: $A \pm 0.05$
- Distance from left face to center of hole array: $B \pm 0.05$
- Distance from left face to center of hole array: $C \pm 0.05$

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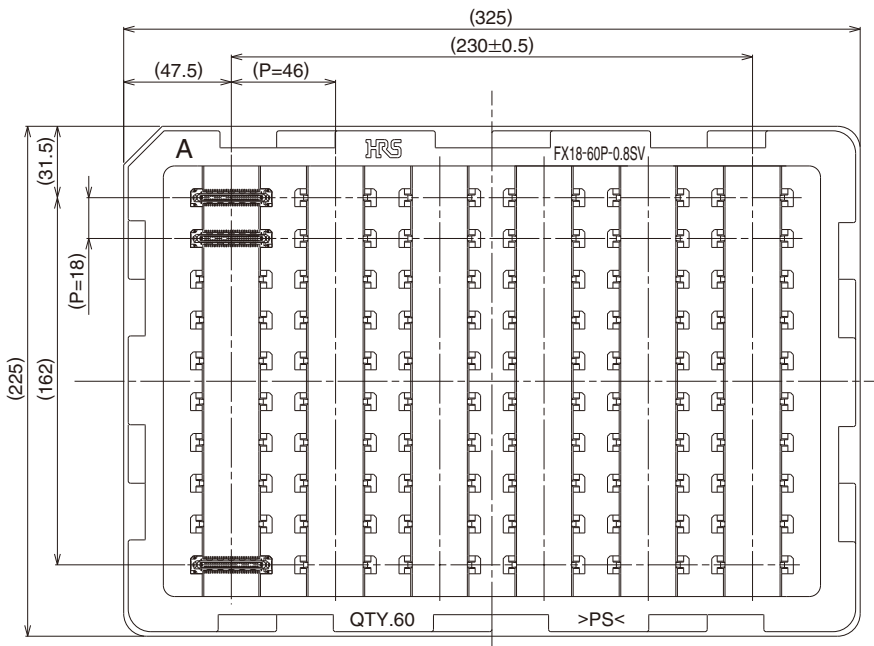
◆ Packaging tray (dimensions and quantities)

●Right angle receptacle/right angle header



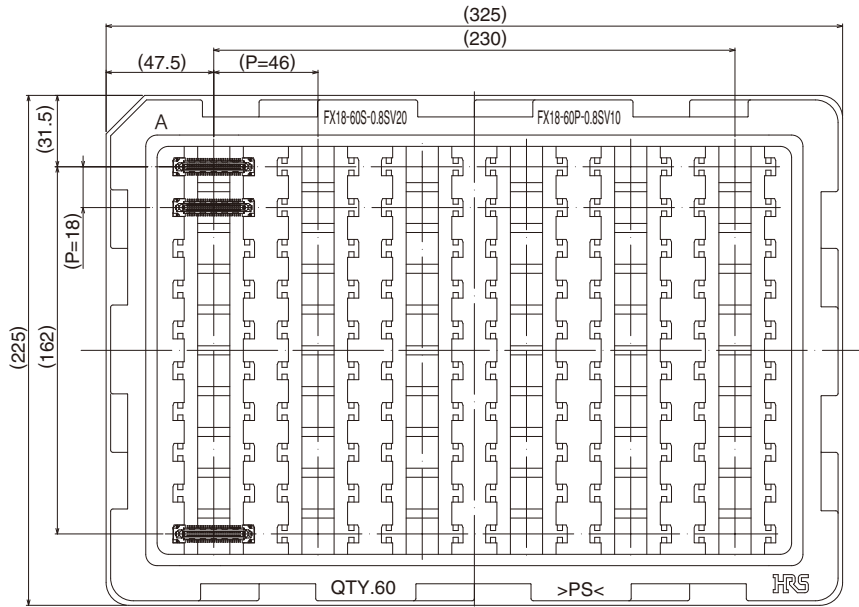
Part No.	Quantity
FX18-40S-0.8SH	70
FX18-40P-0.8SH	
FX18-60S-0.8SH	60
FX18-60P-0.8SH	
FX18-80S-0.8SH	50
FX18-80P-0.8SH	
FX18-100S-0.8SH	40
FX18-100P-0.8SH	
FX18-120S-0.8SH	40
FX18-120P-0.8SH	
FX18-140S-0.8SH	40
FX18-140P-0.8SH	

●Straight header/Straight receptacle for 10 mm stack height



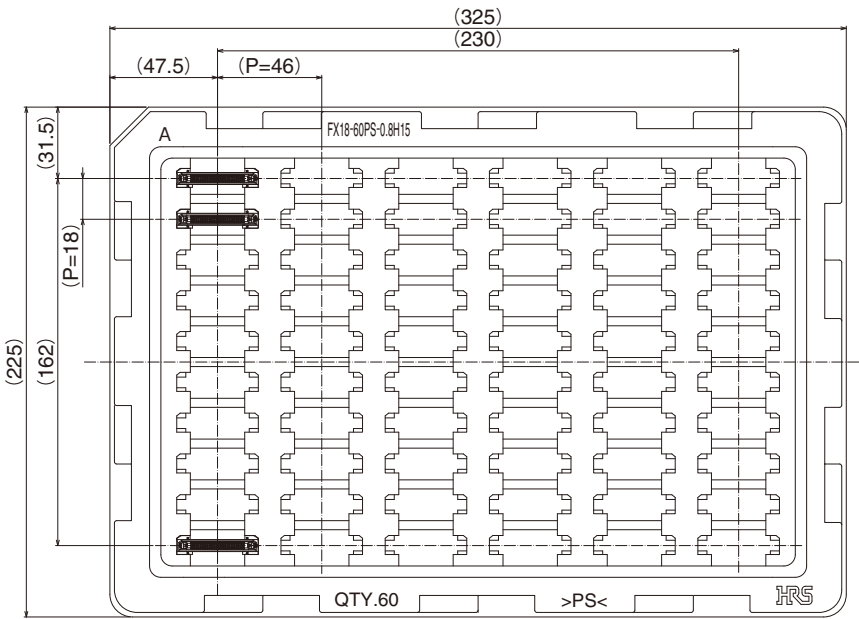
Part No.	Quantity
FX18-40P-0.8SV	70
FX18-40S-0.8SV10	
FX18-60P-0.8SV	60
FX18-60S-0.8SV10	
FX18-80P-0.8SV	50
FX18-80S-0.8SV10	
FX18-100P-0.8SV	40
FX18-100S-0.8SV10	
FX18-120P-0.8SV	40
FX18-120S-0.8SV10	
FX18-140P-0.8SV	40
FX18-140S-0.8SV10	

●Straight header 10 mm/Straight receptacle 15 mm/Straight receptacle 20 mm



Part No.	Quantity
FX18-40P-0.8SV10	60
FX18-40S-0.8SV15	
FX18-40S-0.8SV20	
FX18-60P-0.8SV10	60
FX18-60S-0.8SV15	
FX18-60S-0.8SV20	
FX18-80P-0.8SV10	50
FX18-80S-0.8SV15	
FX18-80S-0.8SV20	
FX18-100P-0.8SV10	40
FX18-100S-0.8SV15	
FX18-100S-0.8SV20	
FX18-120P-0.8SV10	40
FX18-120S-0.8SV15	
FX18-120S-0.8SV20	
FX18-140P-0.8SV10	30
FX18-140S-0.8SV15	
FX18-140S-0.8SV20	

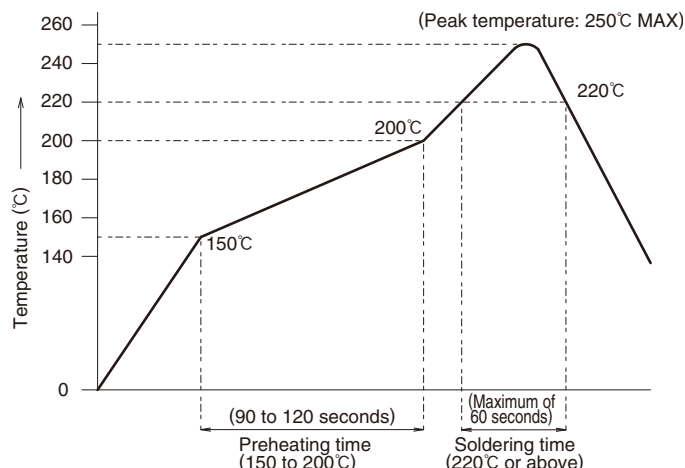
●Interposer 15 mm height



Part No.	Quantity
FX18-40PS-0.8H15	60
FX18-60PS-0.8H15	60
FX18-80PS-0.8H15	50
FX18-100PS-0.8H15	40
FX18-120PS-0.8H15	40
FX18-140PS-0.8H15	30

◆ Temperature Profile

This temperature profile was tested under the following conditions, and any attempt to recreate will vary depending on the external conditions.



(Applicable Conditions)

Test PCB Size Dimensions : 110 × 50 × 1.6 (mm)

Material : Glass epoxy

Solder composition : Sn- 3 Ag- 0.5 Cu

Flux contained quantity : 11 wt%

Metal mask thickness : 0.12 mm

(Note 1) This temperature profile contains

recommended values and is for reference only.

(Note 2) Reflow process should not exceed 2 times.

(Note 3) Cream solder type: Will differ due to the amount used and manufacturer

◆ Washing conditions

● Washing with organic solvent

Solvent	Washing in normal temperature	Washing in heated condition
IPA (Isopropyl alcohol)	○	○

● Water based cleaning

When using water based cleaning agents (including terpene, and alkali saponifiers), pay special attention to how the cleaning agent will react to specific metals and plastics before selecting one of them. Various cleaning agent manufacturers publish reaction tables for their cleaning agents. Do not leave connectors with moisture remaining on them.

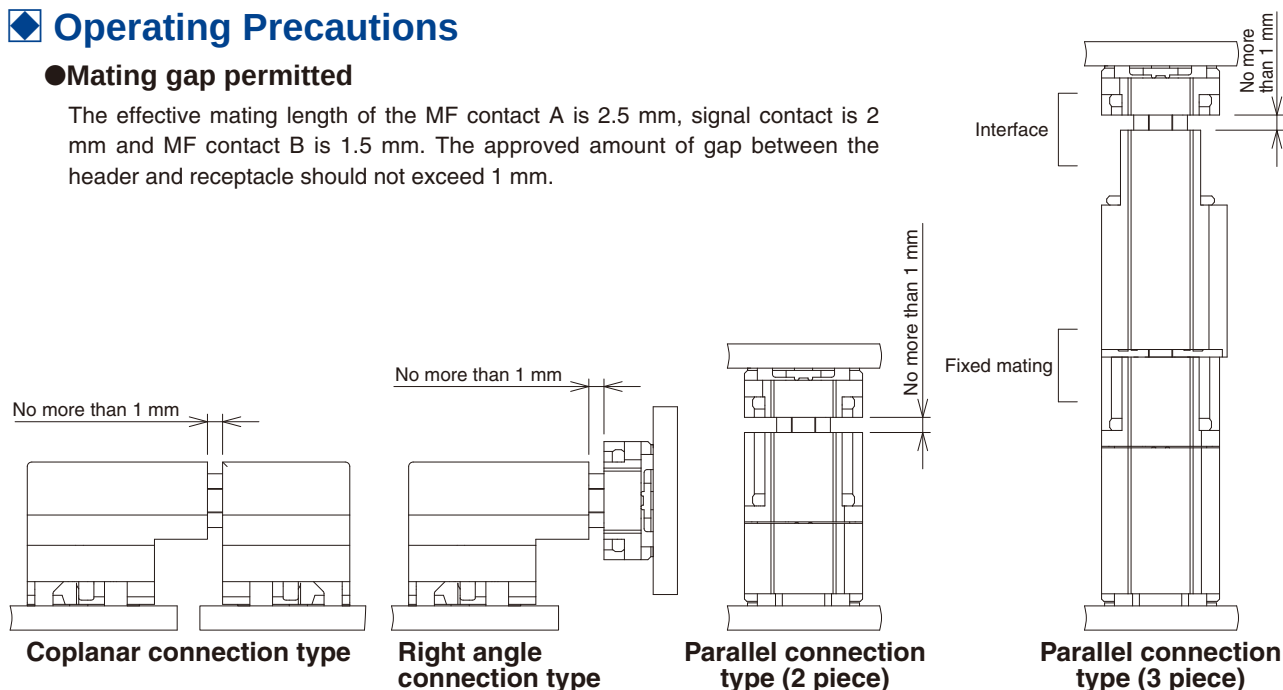
● Cautions when washing

The electrical performance may deteriorate if the flux or cleaning detergent is left on the connector after the cleaning. Check thoroughly to ensure that there is no residue left on any of the surfaces.

◆ Operating Precautions

● Mating gap permitted

The effective mating length of the MF contact A is 2.5 mm, signal contact is 2 mm and MF contact B is 1.5 mm. The approved amount of gap between the header and receptacle should not exceed 1 mm.



- Provide another form of support to the PCB, this connector was not designed to be the main form of support.
- Do not mate the connectors at an angle, refer to the rotation mating/unmating guideline (TADC 4-210630). (For the guideline, please contact the sales representative of our company.)
- When using the 15 mm height interposer, be cautious of the items listed below.
 - 1) The lock on the fixed mating side of the interposer is not designed to be the mate/unmate point. This section should not be mated/unmated more than 5 times.
 - 2) When mating these connectors, make sure to mate the fixed mating side first then mate the interface mating/unmating side to the header.
 - 3) The effective mating length of the MF contact A is 2.5 mm, signal contact is 2 mm and MF contact B is 1.5 mm.
 - 4) The approved amount of gap between the header and receptacle should not exceed 1 mm.

MEMO :

Handwriting practice area consisting of 30 horizontal dashed lines.

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