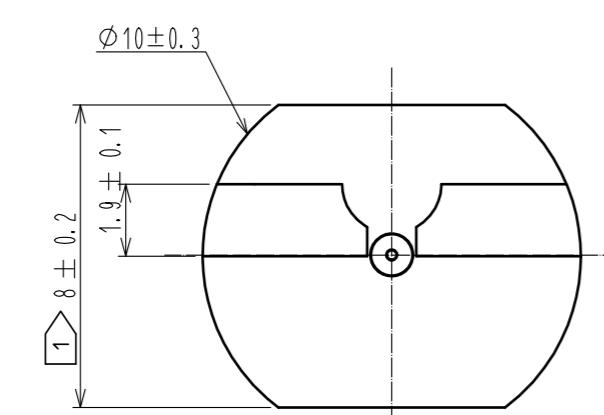
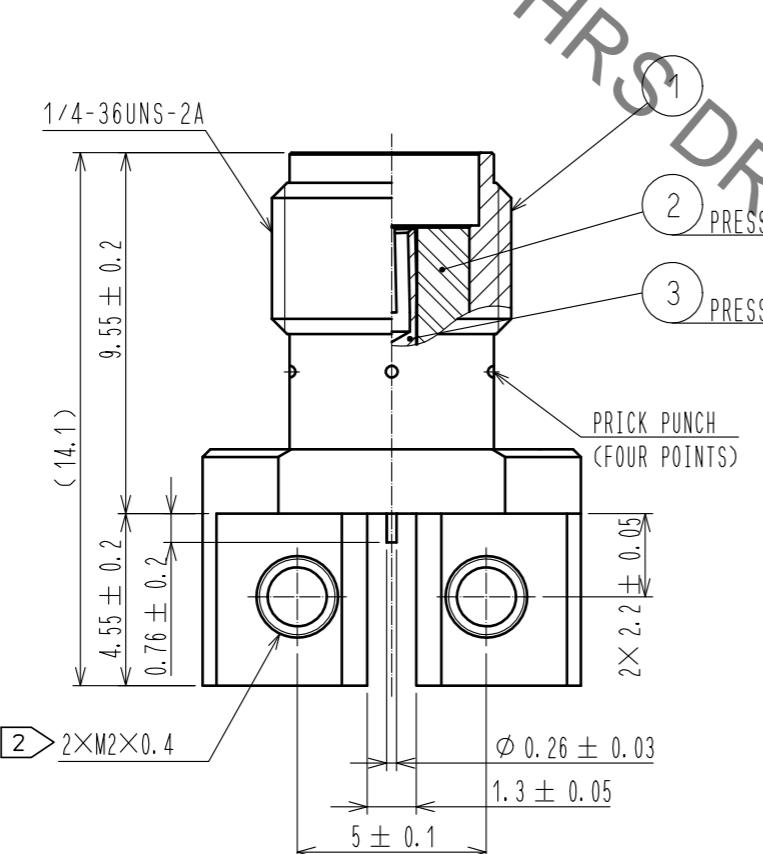
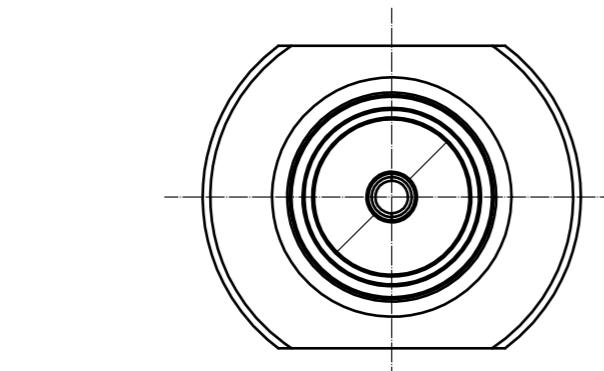


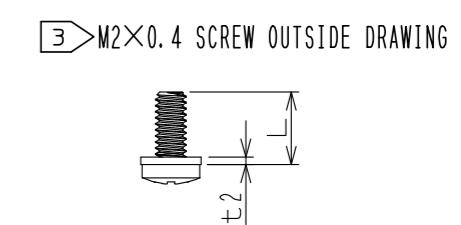
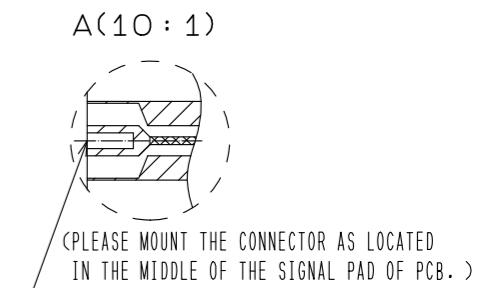
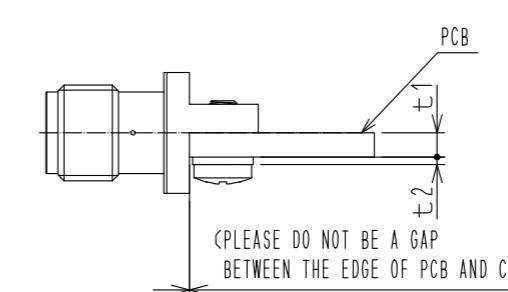
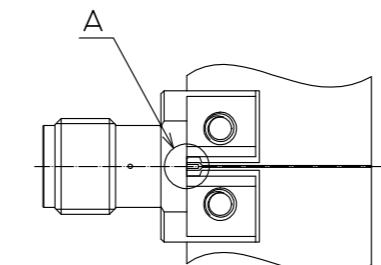
Metric screw thread type



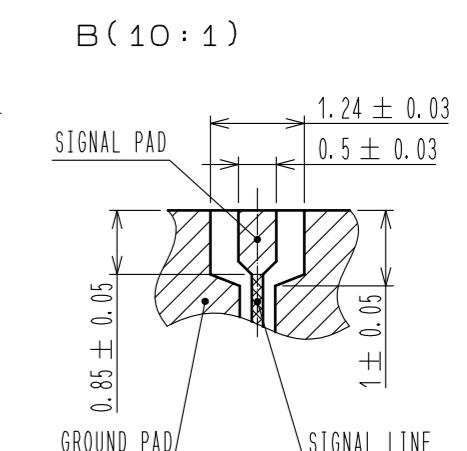
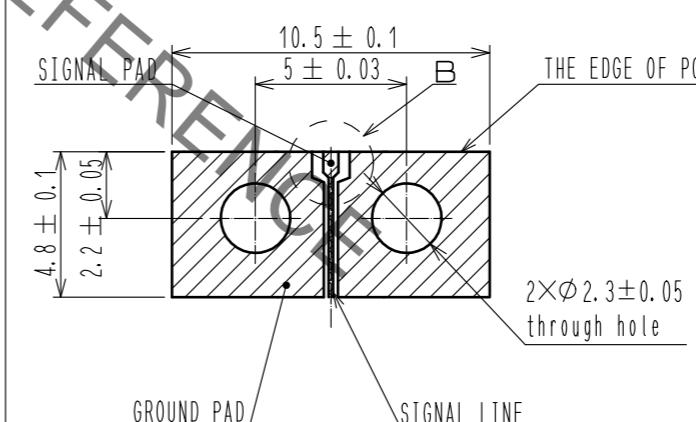
- NOTES
- 1 WHEN THE MATING CONNECTOR, PLEASE HOLD MILLING AREA OF  $8 \pm 0.2$  WITH A WRENCH.
  - 2 M2×0.4 SCREW TIGHTENING TORQUE IS  $0.18 \text{ N} \cdot \text{m}$
  - 3 PLEASE TIGHTEN THE SCREWS EVENLY WHEN MOUNTING THE CONNECTORS TO ENSURE STABLE ELECTRICAL CONTACT.
  - 4 PLEASE USE A PCB MOUNTING SCREW OF THE LENGTH OF L(mm).  
THE LENGTH OF L(mm) IS PCB THICKNESS  $t_1(\text{mm})$  + SPRING WASHER THICKNESS  $t_2(\text{mm})$  + 2(mm).
  - 5 PLEASE USE A SCREW WITH SPRING WASHER.
  - 6 4. THIS CONNECTOR SHOULD BE USE FOR TEST PORT ONLY.

MOUNTING OF CONNECTOR

- (1) WHEN THE CONNECTOR IS MOUNTED ON PCB, PLEASE DO NOT BE A GAP BETWEEN THE EDGE OF PCB AND CONNECTOR.
- (2) PLEASE MOUNT THE CONNECTOR AS LOCATED IN THE MIDDLE OF THE SIGNAL PAD OF PCB.
- (3) SOLDERING CONDITIONS:  
FOR THE MANUAL SOLDERING, SOLDERING IRON BIT TEMPERATURE IS  $380^\circ\text{C}$  MAX. FOR 5 SECONDS MAX.



RECOMMENDED PC BOARD PATTERN DRAWING(4 : 1)



RoHS COMPLIANT

2	PTFE	GOLD PLATING			3	BERYLLIUM COPPER	GOLD PLATING		
NO.	MATERIAL	FINISH . REMARKS			NO.	MATERIAL	FINISH . REMARKS		
UNITS mm		SCALE 5 : 1	COUNT 2	DESCRIPTION OF REVISIONS DIS-D-00003461	DESIGNED RO. YOKOYAMA	CHECKED TO. KATAYAMA	DATE 18.08.31		
				APPROVED : KY. SHIMIZU	15.01.17	DRAWING NO.	EDC-339102-00-00		
				CHECKED : KY. SHIMIZU	15.01.17	PART NO.	HRM(G)-300-467B-2		
				DESIGNED : RO. YOKOYAMA	15.01.17	CODE NO.	CL323-0923-5-00		
				DRAWN : RO. YOKOYAMA	15.01.17				

**HRS**  
HIROSE  
ELECTRIC  
CO., LTD.