

APPLICABLE STANDARD		SPECIFICATIONS					
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾			
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %			
	CURRENT	0.5 A	STORAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾			
CONSTRUCTION							
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>		
MARKING	CONFIRMED VISUALLY.				<input checked="" type="checkbox"/> <input checked="" type="checkbox"/>		
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).		45 mΩ MAX.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)		55 mΩ MAX.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
INSULATION RESISTANCE	250 V DC.		100 MΩ MIN.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
VOLTAGE PROOF	300 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
MECHANICAL CHARACTERISTICS							
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2 h FOR 3 DIRECTION.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.				<input checked="" type="checkbox"/> <input type="checkbox"/>		
ENVIRONMENTAL CHARACTERISTICS							
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min UNDER 5 CYCLES.		③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)				<input checked="" type="checkbox"/> <input type="checkbox"/>		
RESISTANCE TO SOLDERING HEAT	1) SOLDER BATH:SOLDER TEMPERATURE, 260±5°C FOR IMMERSION,DURATION,10±1s. 2) SOLDERING IRONS : 360°C FOR 5 s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
					<input checked="" type="checkbox"/> <input type="checkbox"/>		
SOLDABILITY	SOLDERED AT SOLDER TEMPERATURE 240±3°C FOR IMMERSION DURATION, 2s.		A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.		<input checked="" type="checkbox"/> <input type="checkbox"/>		
COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE		
							
REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.				APPROVED	HS. OKAWA		
				CHECKED	HS. OZAWA		
				DESIGNED	SY. KAMIGA		
				DRAWN	HK. SUNADORI		
Unless otherwise specified, refer to MIL-STD-1344.							
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-150649-21		
	SPECIFICATION SHEET		PART NO.	FX2BA-68PA-1. 27DSA (71)			
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL572-0926-0-71	 1/1		