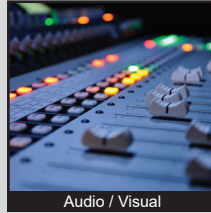


TL4115 SERIES TACT SWITCH

APPLICATIONS / MARKETS



Audio / Visual



Computer Peripherals



Consumer Electronics



Instrumentation



Medical Equipment



Telecommunication

RoHS

SPECIFICATIONS

Contact Arrangement: SPST Off - (On)
Contact Rating: 12VDC, 50mA
Contact Resistance: 500mΩ Max. (Initial)
Insulation Resistance: 100MΩ Min. at 100VDC
Dielectric Strength: 250VAC for 1 Minute
Electrical Life: 600,000 Cycles
Operating Temperature: -30°C to 85°C
Operating Force: 160gf ± 50gf, 220gf ± 70gf
Travel: 0.15mm
Bounce: 10m sec. max.

FEATURES & BENEFITS

- 600,000 cycle life expectancy
- Tape and Reel packaging
- Low travel
- Right angle edge surface mount design

PART NUMBER CONFIGURATOR

Series	Circuit	Actuator "L" Dimension	Actuation Force	Contact Material
TL	4115	A - 2.60	F160 - 160 gf F220 - 220 gf	Q - Silver

Specifications subject to change without notice 4.30.2021



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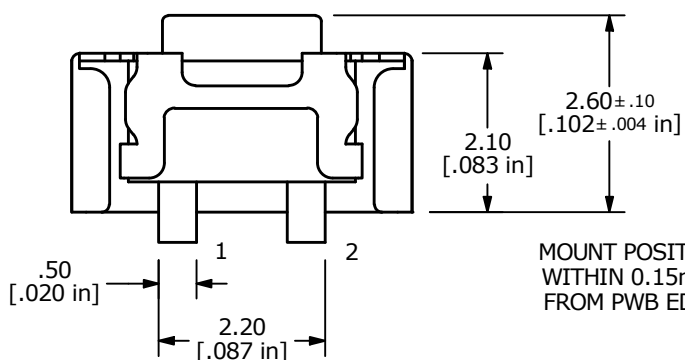
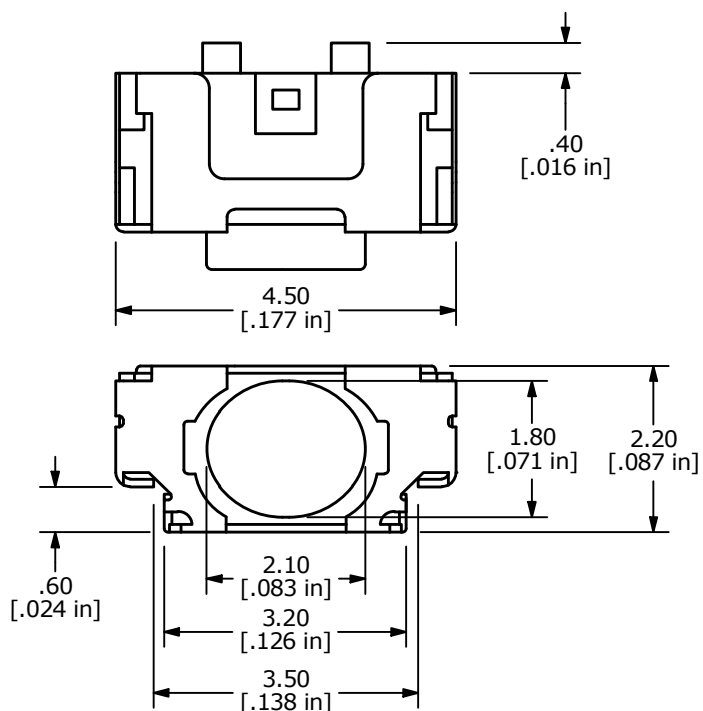
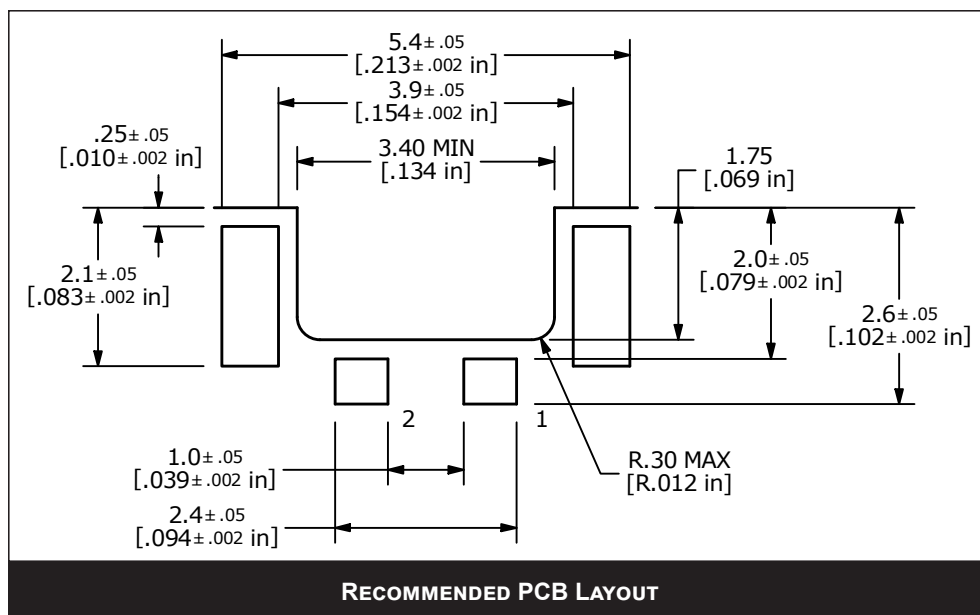
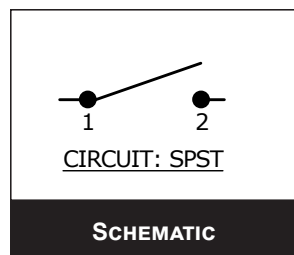
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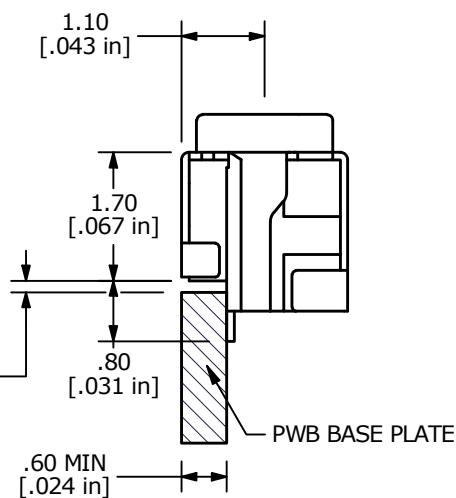
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TL4115 SERIES TACT SWITCH

BODY DIMENSIONS



MOUNT POSITION
WITHIN 0.15mm
FROM PWB EDGE



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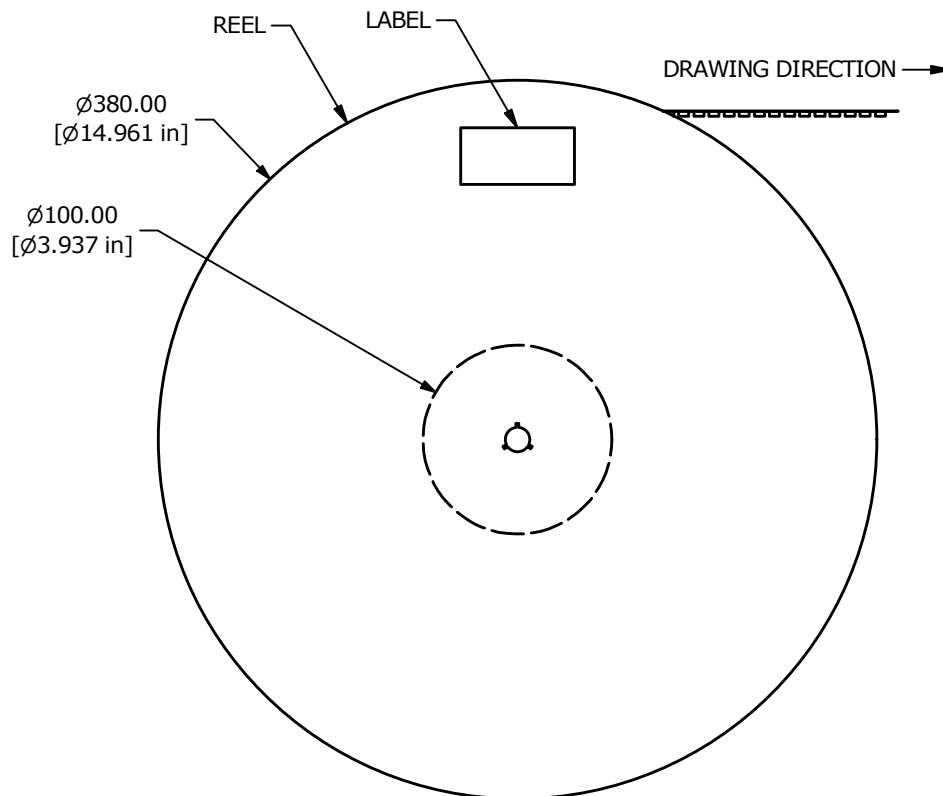
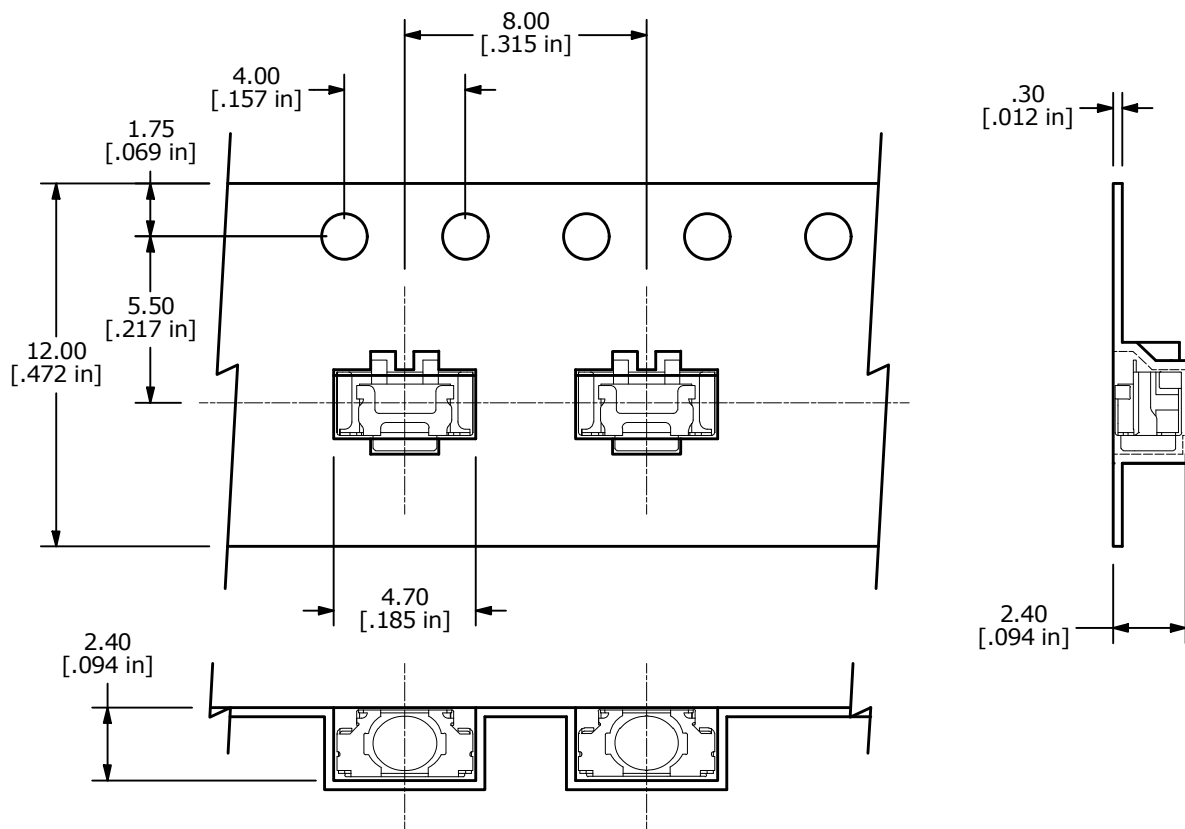
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2

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ROTARY
SWITCHES
SLIDE
SWITCHES
SNAP ACTION
SWITCHES
**TACTILE
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TOGGLE
SWITCHES
CAP
OPTIONS

TL4115 SERIES TACT SWITCH

BODY DIMENSIONS TAPE AND REEL



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3

RECOMMENDED SOLDER PROCESS

Most contamination problems can be prevented by exercising care during the cleaning and soldering process. Care should be taken not to immerse or spray unsealed switches during flux removal. Contact E-Switch for specific soldering recommendations and specifications not shown. Generalized soldering procedures are outlined below.

“TYPICAL” SMT REFLOW (Pb and Pb-Free)

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average Ramp-Up Rate ($T_{s_{max}}$ to T_p)	3 °C/second max.	3 °C/second max.
Preheat		
-Temperature Min ($T_{s_{min}}$)	100 °C	150 °C
-Temperature Max ($T_{s_{max}}$)	150 °C	200 °C
-Time ($t_{s_{min}}$ to $t_{s_{max}}$)	60-120 seconds	60-180 seconds
Time Maintained above:		
-Temperature (T_L)	183 °C	217 °C
-Time (t_L)	60-150 seconds	60-150 seconds
Time within 5 °C of actual Peak Temperature (t_p)	10-30 seconds	20-40 seconds
Ramp-Down Rate	6 °C/second max.	6 °C/second max.
Time 25 °C to Peak Temperature	6 minutes max.	8 minutes max.

Note 1: All temperatures refer to topside of the package, measured on the package surface.

