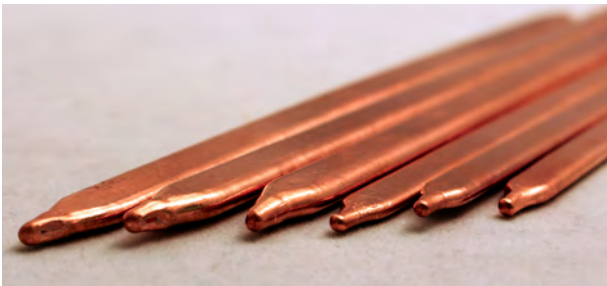


# Flat Heat Pipe

**ATS Part#: ATS-HP-F6L70S68W-315**

**Description:** Closed evaporator-condenser heat transfer systems. A heat pipe's wick structure and embedded liquid enables it to produce a very high heat flux transport capability, which can be 10-20 times higher than the equivalent diameter solid copper pipe. Flat heat pipes are easier to attach to heat dissipating components.



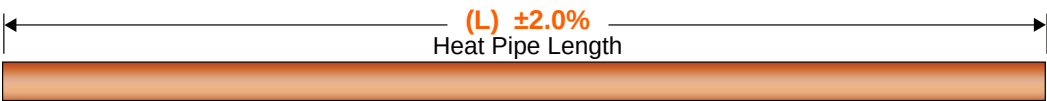
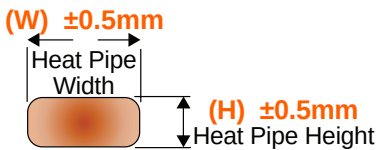
For Illustration Purposes ONLY.

### Features & Benefits

- » Tube material: copper
- » Wick structures: grooved or sintered copper powder
- » High thermal conductivity
- » Light weight
- » Fast thermal response

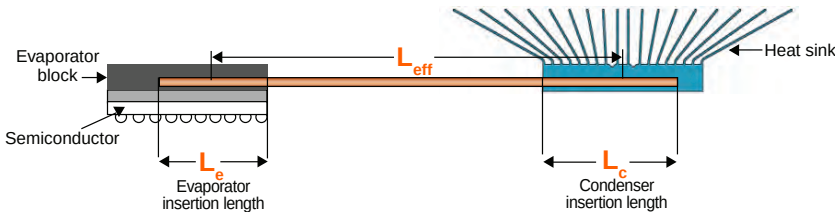
### Applications for Heat Pipes

- » Compact Electronics Enclosures
- » Aerospace
- » Medical
- » Consumer Electronics
- » HVAC



$$Q_{max} = \frac{Q_t}{L_{eff}} \times 1000$$

$$L_{eff} = L - (L_e + L_c)/2$$



### PRODUCT SPECIFICATIONS

L=Length (mm); W=Width (mm); H=Height (mm); WT=Wick Type (S=Sintered, G=Grooved); WF=Working Fluid; TR= Temperature Range (°C)

#### Product Detail

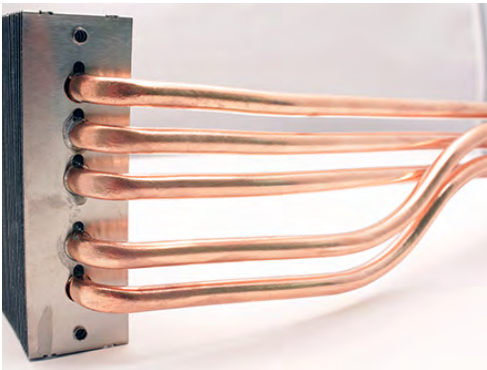
| Part Number          | L  | W    | H   | Wick Type | Working Fluid              | Temp Range (°C) | QT (w.m) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) | L <sub>eff</sub> (mm) | Q <sub>max</sub> (W) |
|----------------------|----|------|-----|-----------|----------------------------|-----------------|----------|-----------------------|----------------------|-----------------------|----------------------|-----------------------|----------------------|
| ATS-HP-F6L70S68W-315 | 70 | 7.35 | 4.3 | Sintered  | Distilled H <sub>2</sub> O | 30-120          | 3.56     | 42                    | 84.8                 | 52.5                  | 67.8                 | 63                    | 56.5                 |

### SUGGESTED MINIMUM BEND RADIUS ON ATS HEAT PIPES

| Heat Pipe Diameter in mm | Minimum Bend Radius in mm |
|--------------------------|---------------------------|
| 4                        | 12                        |
| 5                        | 15                        |
| 6                        | 18                        |
| 7                        | 21                        |
| 8                        | 24                        |

### HEAT PIPE JOINING TECHNIQUES

- 1) For small batches/prototypes, heat pipes can be joined to heat sinks or other pieces with thermal epoxy.
- 2) For optimal results, heat pipes should be soldered using low temperature solder at temperatures above 139°C but no greater than 250°C.



For further technical information, please contact Advanced Thermal Solutions, Inc.  
by phone: **1-781-769-2800**, email [ats-hq@qats.com](mailto:ats-hq@qats.com) or visit [www.qats.com](http://www.qats.com).