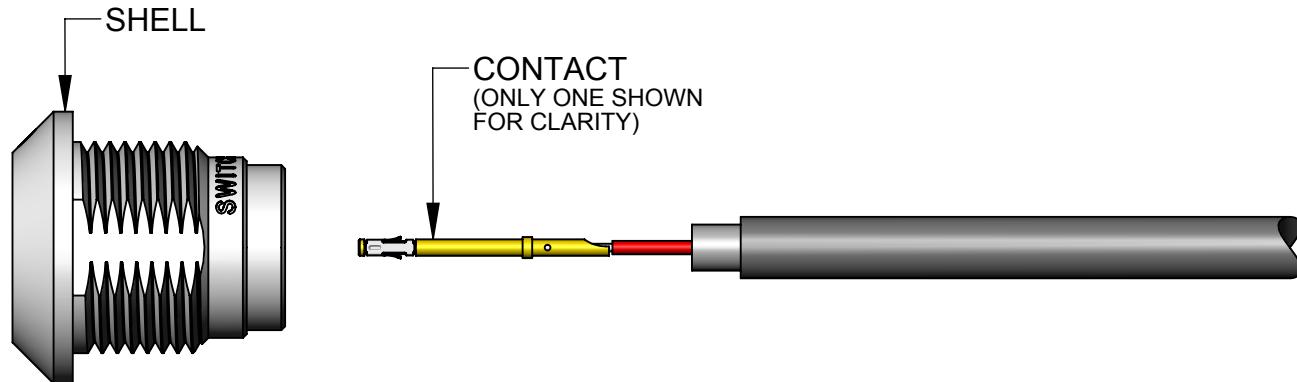
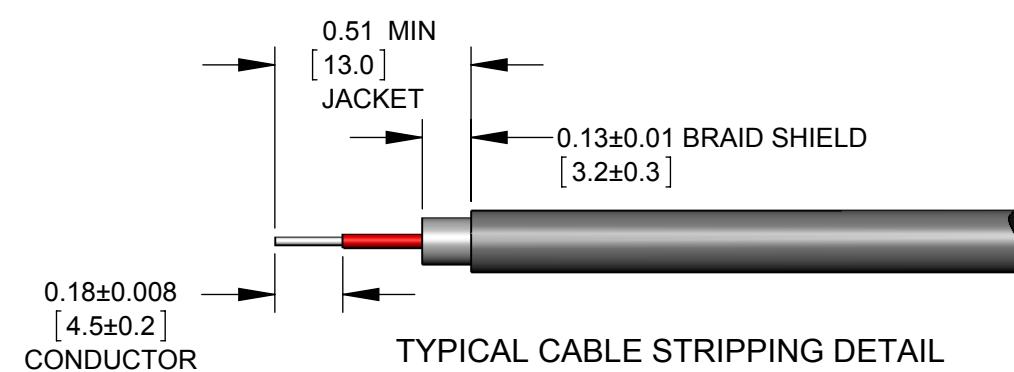


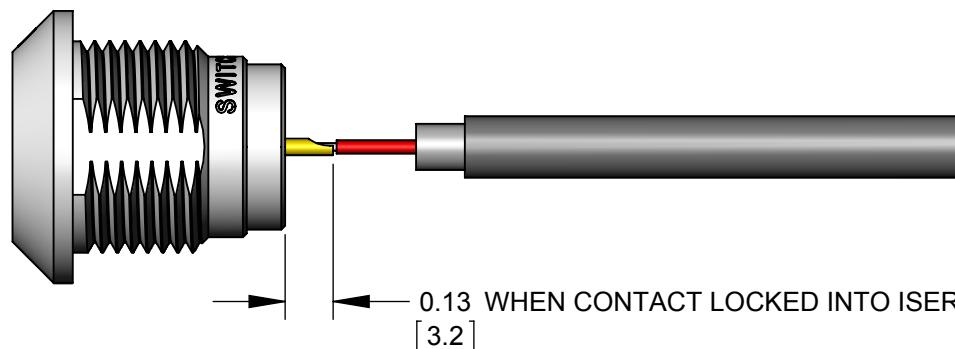
## HS2 SERIES PANEL-MOUNT FIELD ASSEMBLY INSTRUCTIONS:

1. STRIP THE CABLE END AND THE CONDUCTORS AS SHOWN HERE.

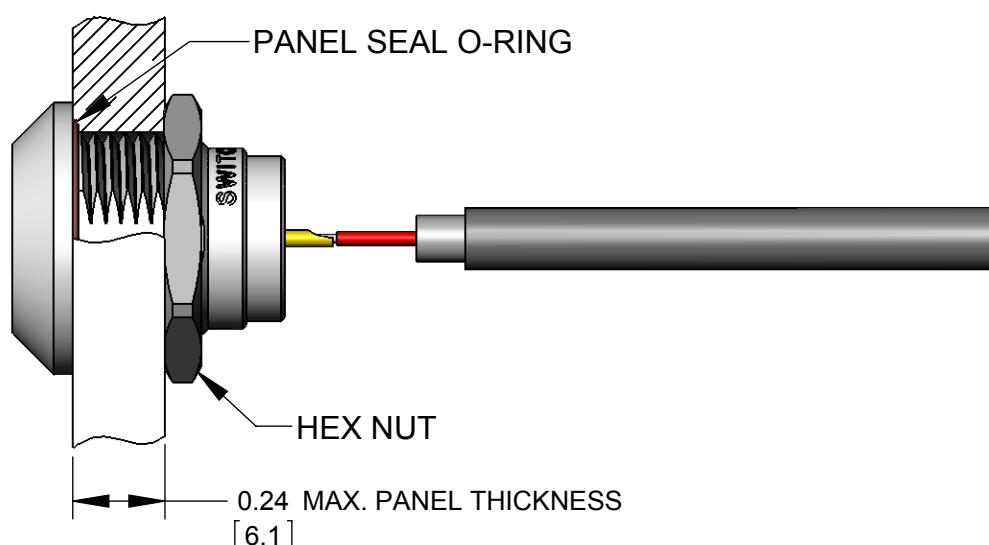


2. CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL\* WITH CRIMP POSITIONER\* SET PER CONTACT SIZE AND WIRE GAGE. IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORS TO CONTACTS BEFORE INSERTING THEM INTO INSERT.

3. GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL\* IF NECESSARY.  
COLORED CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.  
TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL\* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.



6. ALIGN AND INSTALL FINISHED CONNECTOR INTO PANEL CUT-OUT. TIGHTEN HEX NUT TO A MAXIMUM OF 40 IN-LB [4.5 Nm].



FINISHED ASSEMBLY

\*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

SCALE 2:1	Switchcraft®	
DATE DRAWN 01/06/16		
	SHEET 2 OF 2	
DRAWN BY PNK	PART No. HS2P SERIES_CD	REV 0A