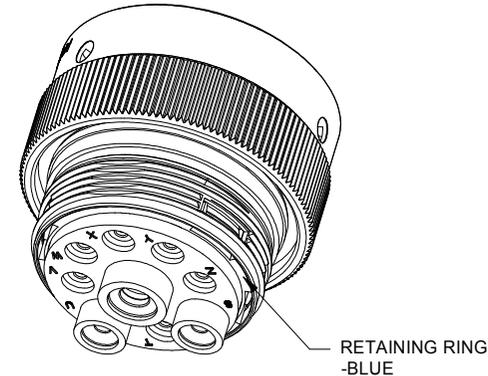
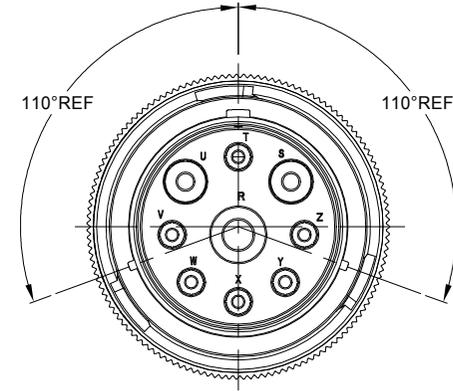
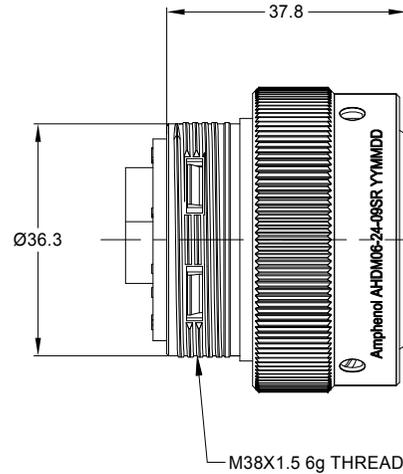
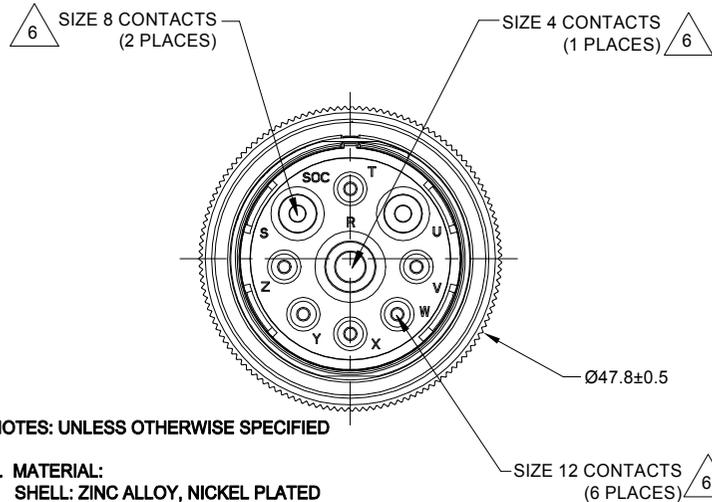


REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	17/OCT/18	BROOK	TOMMY
A2	-	ADD MORE MATERIAL NOTES	24/OCT/18	BROOK	TOMMY



NOTES: UNLESS OTHERWISE SPECIFIED

- MATERIAL:**
SHELL: ZINC ALLOY, NICKEL PLATED
COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED
INSERT AND RETAINING RING: THERMOPLASTIC
SEAL: SILICONE RUBBER
- MODIFICATIONS:** THREADED HOUSING; REDUCED DIA. SEAL
- SPECIFICATIONS:**
 - OPERATING TEMPERATURE: -55°C TO +125°C.
 - DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
 - INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
 - MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
 - MATING CYCLE DURABILITY: 100 CYCLES
 - RoHS COMPLIANT
- MATING PART:** AHDM04-24-09P* (* = SEAL TYPE)
- ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.**

CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
4	6.63 mm (.261 in)	7.42 mm (.292 in)	6 AWG	100 AMPS
8	3.43 mm (.135 in)	5.59 mm (.220 in)	8-10 AWG	60 AMPS
12	2.46 mm (.097 in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS

TITLE: PLUG, 24 SZ 09 SOC, RD, WIDE THD
DWG NO.: AHDM06-24-09SR
REV: A2
SH: 1
OF: 1

AHDM06-24-09SR		DESCRIPTION		ITEM
PART NUMBER		DESCRIPTION		ITEM
QUANTITY	MATERIALS LIST			
UNLESS OTHERWISE SPECIFIED 1) All dimensions are in metric(mm). 2) Tolerances are as follows: 1 PL DEC ±0.30 2 PL DEC ±0.15 3 PL DEC ±0.08 Fractions ±1/64 Angles ±1° 3) Note reference = X				
SIGNATURES		DATE		
DRAWN: BROOK		24/OCT/18		
CHECKED: ORION		24/OCT/18		
ENGINEER:				
APPROVAL: TOMMY		24/OCT/18		
CUSTOMER:				
MATERIAL SPECIFICATIONS:		THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY. DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION. NO RIGHTS OF REPRODUCTION ARE IMPLIED. ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS.		
PROCESS SPECIFICATIONS:				
NEXT ASSY:				
SIZE	TYPE	DWG NO.	REVISION	
B C-		AHDM06-24-09SR	A2	
SCALE	NONE	SHEET 1 OF 1		

Amphenol

Sine Systems - www.amphenol-sine.com
44724 Morley Drive
Clinton Township, MI 48036

PLUG, 24 SZ 09 SOC, RD, WIDE THD

MagnaMate™ ATHP - DuraMate™ AHDP - DuraMate™ AHDM Series - Contact Size 12 Options

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

DiagnosticGrade™ Machined Contacts, Sockets & Pins				
• Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
Part Number	Description	Size	AWG	Type
65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

Tooling - Machined Contacts		
Part	Part Number	Description
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)

Contact Removal Tools		
Part	Part Number	Description
	AT11-337-1205	Contact Removal Tool, Plastic, Size 12
	A114017	Sealing Plug, Size 12, White

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Type
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

Tooling - Stamped & Formed Contacts		
Part	Part Number	Description
	MFX-3973	Crimp Die - Size 12 (S&F contacts only)
	MFX-3985	Crimp Die - Size 12 (S&F contacts only) 10-12AWG -02XX Series
	ATT-12-00	Hand Crimp Tool - Size 12, 12AWG (S&F contacts only)
	ATT-12-01	Hand Crimp Tool - Size 12, 10AWG (S&F contacts only)

Amphenol Sine Systems
 44724 Morley Drive
 Clinton Township, MI 48036 USA
www.amphenol-sine.com
 01/2022

DuraMate™ ATHD Series™ - Contact Size 8 Options

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Type	Amps
AT60-204-08141	Male Contact - Pin, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A
AT62-203-08141	Female Contact - Socket, Copper Alloy, Nickel-Plated	8	8-10	Machined	60A

Tooling - Machined Contacts		
Part	Part Number	Description
	WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
	WA23-2	Die Assembly -for CA-5E12 Heavy Duty Pneumatic Crimp Tool, Size 8
	WA23-10	Contact Locator, Size 8
	96-978-22	Crimper and Dies -for Size 10mm ² -185mm ² Wires

Contact Removal Tools		
Part	Part Number	Description
	AT114008	Contact Removal Tool, Plastic, Size 8, 8-10AWG

DuraMate™ ATHD Series™ - Contact Size 4 Options

Machined Contacts, Pins and Sockets					
Part Number	Description	Size	AWG	Type	Amps
AT60-203-04141-4	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT60-204-0490	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	6	Machined	100A
AT62-203-04141-4	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT62-203-04141	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	6	Machined	100A

Tooling - Machined Contacts		
Part	Part Number	Description
	WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
	WA23-138DA	Die Assembly -for Heavy Duty Pneumatic Crimp Tool, Size 4
	WA23-11	Contact Locator, Size 4
	96-978-22	Crimper and Dies -for Size 10mm ² -185mm ² Wires

Contact Removal Tools		
Part	Part Number	Description
	AT11-027-0405	Contact Removal Tool, Plastic, Size 4, 4AWG