Technical Data Sheet

BERGQUIST BOND PLY TBP 800

Known as BERGQUIST BOND-PLY 800
October 2018

PRODUCT DESCRIPTION

Thermally Conductive, Fiberglass Reinforced Pressure Sensitive Adhesive Tape.

Technology	Acrylic
Appearance	Gray
Reinforcement Carrier	Fiberglass
Total Thickness	0.005, 0.008 inch (0.127, 0.203 mm)
Application	Thermal management, Thermally conductive adhesive
Operating Temperature Range	-40 to 125ºC

FEATURES AND BENEFITS

- Thermal impedance: 0.6ºC-in²/W @ 50 psi
- High bond strength to most epoxies and metals
- Double-sided, pressure sensitive adhesive tape
- High performance, thermally conductive acrylic adhesive
- More cost-effective than heat-cure adhesive, screw mounting or clip mounting

TYPICAL APPLICATIONS

- Mount LED assembly to troffer housing
- Mount LED assembly to heat sink
- Mount heat spreader onto power converter PCB or onto motor control PCB
- Mount heat sink onto BGA graphic processor or drive processor

BERGQUIST BOND PLY TBP 800 is a thermally conductive, electrically isolating double-sided tape. BERGQUIST BOND PLY TBP 800 is utilized in lighting applications that require thermal transfer and electric isolation.

High bond strengths obtained at ambient temperature lead to significant processing cost savings in labor, materials and throughput due to the elimination of mechanical fasteners and high temperature curing.

TYPICAL PROPERTIES

Physical Properties

Elongation , 45º to warp and fill, ASTM D412,%		70
Coefficient of Thermal Expansion, ASTM D 3386, ppm/°C		600
Flammability Rating, UL 94		V-0
Tensile Strength	MPa (psi)	10 (1,500)

Adhesion Properties

Lap Shear Strength @ 25 °C, ASTM D1002 (1)	MPa (psi)	1.0 (150)

Electrical Properties

Dielectric Breakdown Voltage , ASTM D149:	
@ 0.005" (Vac)	4,000
@ 0.008" (Vac)	6,000
Dielectric Constant , ASTM D150 @ 1,000 Hz	4.0
Volume Resistivity, ASTM D257, ohm-meter	1×10^{11}

Thermal Properties

Thermal Conductivity , ASTM D5470, W/(m-K)	0.8

Thermal Performance vs. Pressure

TO-220 Thermal Performance, ºC/W:	
@ 0.005":	
@ 10 psi	5.0
@ 25 psi	5.0
@ 50 psi	4.8
@ 100 psi	4.3
@ 200 psi	4.2
@ 0.008":	
@ 10 psi	6.2
@ 25 psi	6.0
@ 50 psi	5.6
@ 100 psi	5.3
@ 200 psi	5.2
Thermal Impedance, ASTM D5470, ºC-in²/W (2):	
@ 0.005":	
@ 10 psi	0.63
@ 25 psi	0.62
@ 50 psi	0.6
@ 100 psi	0.58
@ 200 psi	0.57
@ 0.008":	
@ 10 psi	0.78
@ 25 psi	0.74
@ 50 psi	0.72
@ 100 psi	0.71
@ 200 psi	0.71

1) Tested per ASTM D1002 with aluminum lap shear samples, 75 psi applied for 5 seconds then pressure removed. 0.5 square inch BERGQUIST BOND PLY TBP 800

2) The ASTM D5470 test fixture was used. The recorded value includes interfacial thermal resistance. These values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied.

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

CONFIGURATIONS AVAILABLE

BERGQUIST BOND PLY TBP 800 are supplied in:

- Sheet form
- Roll form
- Die-Cut parts

Conversions

(°C x 1.8) + 32 = °F
kV/mm x 25.4 = V/mil
mm / 25.4 = inches
N x 0.225 = lb/F
N/mm x 5.71 = lb/in
psi x 145 = N/mm²
MPa = N/mm²
N·m x 8.851 = lb·in
N·m x 0.738 = lb·ft
N·mm x 0.142 = oz·in
mPa·s = cP

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Reference 2