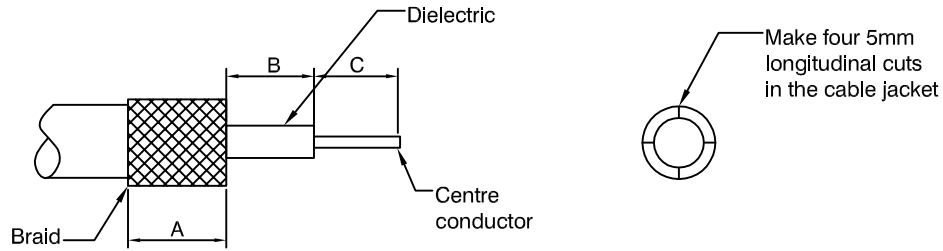


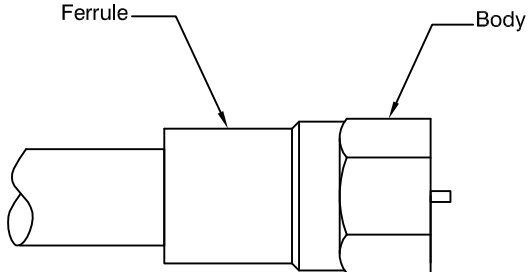
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

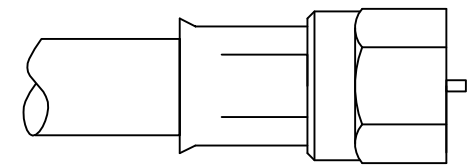
- A = 9mm
- B = 4mm
- C = 8mm



2) Insert the cable into the body. Ensure the centre conductor penetrates the aperture at the front of the connector. The dielectric must be flush with the aperture while the braid and jacket are positioned between the inner and outer rings.



3) Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VF10-125	N/A	CTM3500	N/A	8.20

CAD Issue	SN	2	30 Aug 01
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DESCRIPTION OF REVISION	APPVD	ISS	DATE

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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	M Nielsen
TOLERANCES:	APPROVED BY:	R Drennan
	DATE:	30 Aug 01

DESCRIPTION:  
**Stripping and assembly instructions for F crimp plug**

DRAWING NUMBER:  
**VAIF1108**

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