

# Part Number: XZFBB45S

3.5 x 2.8 mm PLCC2 SMD LED

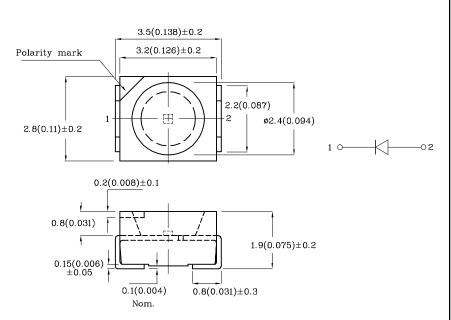
### **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Standard Package: 2000pcs/ Reel
- MSL (Moisture Sensitivity Level): 3
- Halogen-free
- RoHS compliant





# **Package Schematics**





1. All dimensions are in millimeters (inches).

2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.

3. Specifications are subject to change without notice.

Absolute Maximum Ratings (T <sub>A</sub> =25°C)	Blue (InGaN)	Unit		
Reverse Voltage		5	V	
Forward Current	$\mathbf{I}_{\mathbf{F}}$	30	mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	100	mA	
Power Dissipation	$\mathbf{P}_{\mathrm{D}}$	120	mW	
Operating Temperature	TA	-40 ~ +85	°C	
Storage Temperature	Tstg	-40 ~ +85	<b>.</b> C	
Electrostatic Discharge Threshold (HBM)	250	V		

SENSITIVE

DEVICES

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Operating Characteristics (T <sub>A</sub> =25°C)		Blue (InGaN)	Unit	
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	3.3	V	
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	4	V	
Reverse Current (Max.) (V <sub>R</sub> =5V)	$I_R$	50	μΑ	
Wavelength of Peak Emission CIE127-2007* (Typ.) (I <sub>F</sub> =20mA)	λP	465*	nm	
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I <sub>F</sub> =20mA)	λD	470*	nm	
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	$ riangle\lambda$	22	nm	
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	100	pF	

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous CIE127 (I <sub>F</sub> =20 m	OmA)	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.		
XZFBB45S	Blue	InGaN	Water Clear	300*	447*	465*	120°

\*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Nov 30,2020

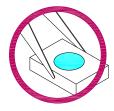
XDSB4878 V7-Z Layout: Maggie L.



## **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

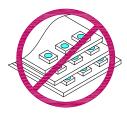
1. Handle the component along the side surfaces by using forceps or appropriate tools.



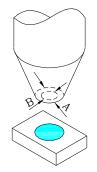
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



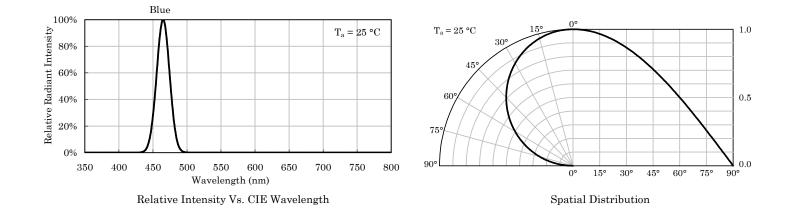
4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



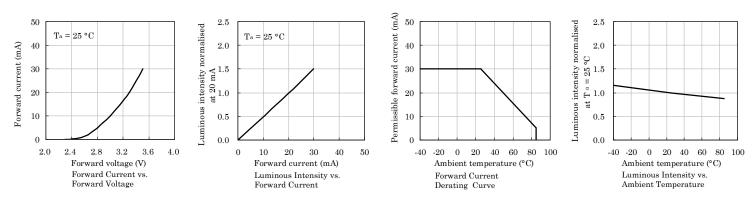
5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.



3.5 x 2.8 mm PLCC2 SMD LED

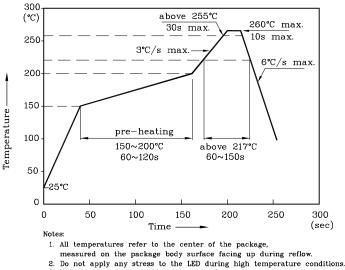






# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)



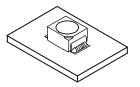
XDSB4878 V7-Z Layout: Maggie L.

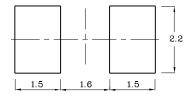


 $3.5 \ge 2.8 \ \mathrm{mm} \ \mathrm{PLCC2} \ \mathrm{SMD} \ \mathrm{LED}$ 

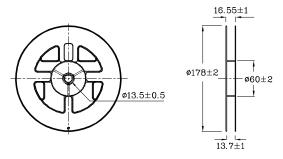
✤ The device has a single mounting surface. The device must be mounted according to the specifications.

# Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)

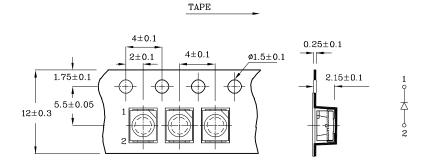




Reel Dimension (Units : mm)



# ✤ Tape Specification (Units : mm)



Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm

2. Luminous intensity / luminous flux: +/-15%

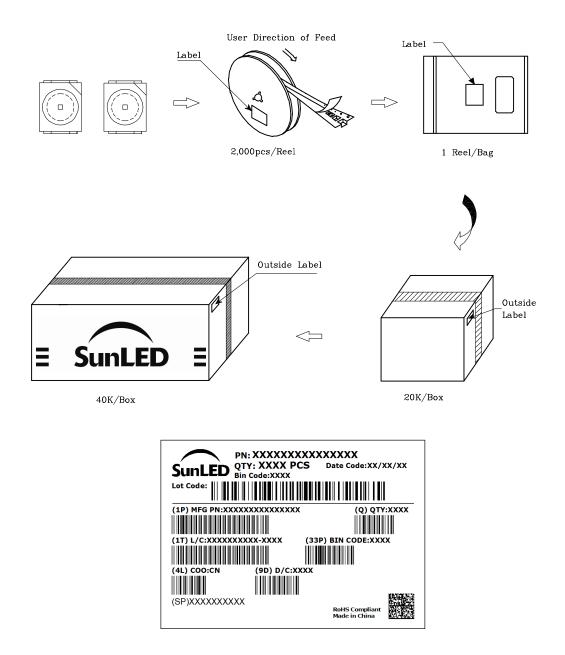
3. Forward Voltage: +/-0.1V  $\,$ 

Note: Accuracy may depend on the sorting parameters.

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# **PACKING & LABEL SPECIFICATIONS**



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