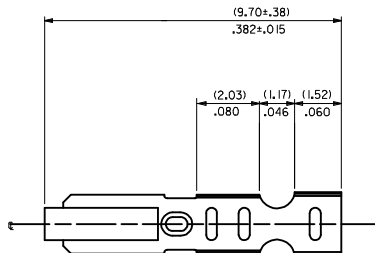
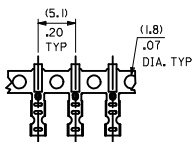
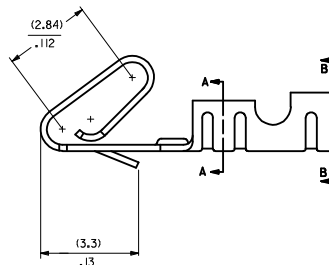
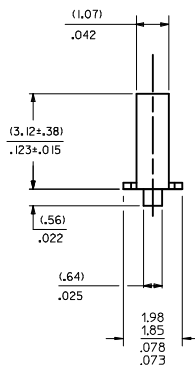
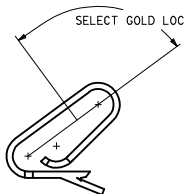


CARRIER VIEW

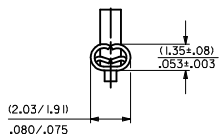


- NOTES:
- MATERIAL:
(0.20)/.008 THICK BRASS
 - FINISH:
122 - OVERALL TIN: (0.00381)/.000150 MIN. TIN OVER (0.00076)/.000030 MIN NICKEL
154 - OVERALL TIN: (0.00254)/.000100 MIN. TIN OVER (0.00127)/.000050 MIN NICKEL
P909 - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
550 - SELECT GOLD: (0.000381)/.000015 MIN. OVERALL GOLD FLASH: (0.00005)/.000002 MIN. OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
555- SELECT GOLD (0.000381)/.000015 MIN. OVERALL NICKEL UNDERPLATE: (0.00076)/.000030
558 - SELECT GOLD: (0.00076)/.000030 MIN. OVERALL GOLD FLASH: (0.00005)/.000002 MIN. OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
 - PRODUCT SPEC: PS-10-07
 - PACKAGING SPECIFICATION: LOOSE TERMINALS: PER FK-2759-001 CHAIN FORM TERMINALS: PER FK-2759-002
 - CRIMP IS FOR 22-30 GA WIRE WITH (1.57)/.062 DIA INSULATION MAX.
 - INSERTION FORCE OF TERMINAL INTO (2.54)/.100 CENTERLINE CONNECTOR IS 2.5 LBS. MAX
 - TERMINAL RETENTION IN HOUSING IS 26.7N / 6LBS MIN. WHEN PULLED AT THE RATE OF (25.4MM) / 1 INCH PER MINUTE.
 - DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

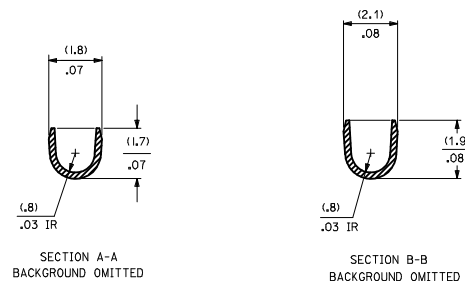
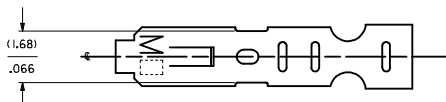
SELECT GOLD LOCATION



CRIMP DETAIL



CRIMPED TERMINAL 2759-(P909)C IS USED WITHOUT WIRE AND IS INSERTED INTO HOUSING TO PROVIDE TENSION WHEN ASSEMBLED TO HEADERS DURING SHIPMENT.



SECTION A-A
BACKGROUND OMITTED

SECTION B-B
BACKGROUND OMITTED

2759-(***)*

- FORM
- L=LOOSE
 - C=LOOSE CRIMPED
 - A=CHAIN, PER WINDING DETAIL "A"
 - B=CHAIN, PER WINDING DETAIL "B"
- PLATING
- SEE NOTE 2

ADD WINDING DETAIL EEC NO. UCF2014-4131 DRAWN BY: CHYKONGUEN CHECKED BY: CHYKONGUEN APPR:FSMTH DATE: 2014/04/07 DATE: 2014/04/08 DATE: 2014/04/21	QUALITY SYMBOLS ∇=0 ∇=0 ∇=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN	SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
		4 PLACES ±.010 3 PLACES ±.010 2 PLACES ±0.25 ±.014 1 PLACE ±0.36 ±.014 0 PLACE ±.010 ±.014	mm INCH --- --- --- --- --- --- --- ---	DRAWN BY: SAMIEC CHECKED BY: PATEL APPROVED BY: FSMITH DATE: 07/28/87 DATE: 07/28/87 DATE: 2012/03/20	TITLE CRIMP TERMINAL 22-30 GA WIRE	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-2759

